



Giant Mine Remediation Project
Closure Design Considerations

Key Concerns

- ❑ Flood Risk:
 - ❑ The existing creek may not convey extreme flood flows or lower flows under anchor ice, rockfall or bank failure conditions
 - ❑ Spillage to A2, B1 and C1 pits could occur if this is not addressed




- ❑ Environment:
 - ❑ Water and sediment quality in Baker Creek are affected by historical deposits and upstream inputs
 - ❑ Existing channel alignment includes alterations and diversions that limit fish habitat.

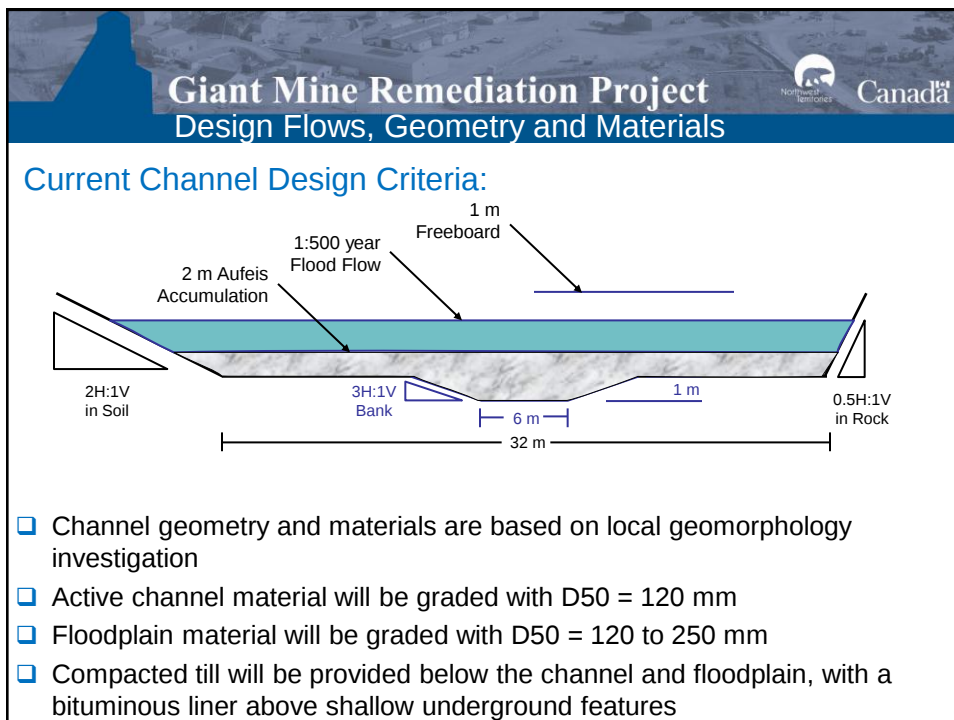
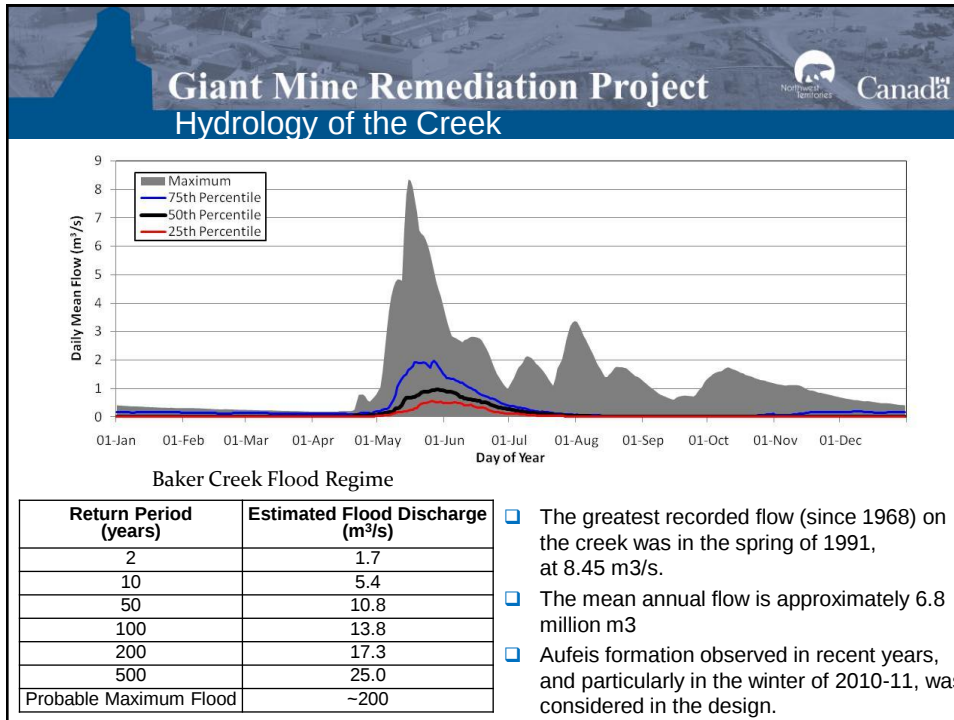
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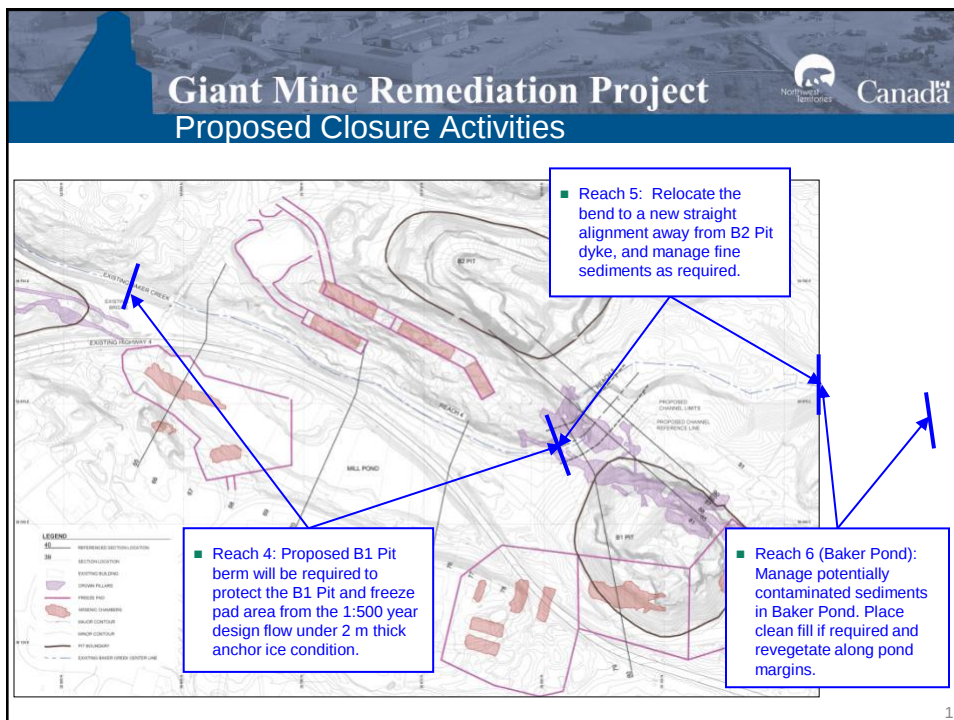
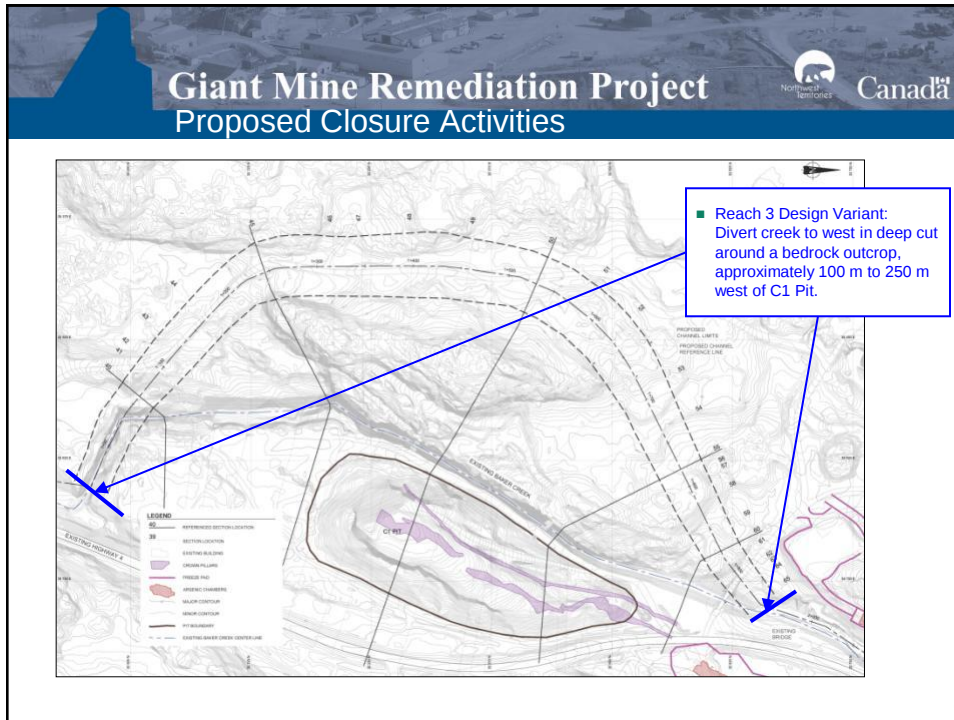
Giant Mine Remediation Project
Closure Design Considerations

Objectives:

- ❑ Flood Risk: Provide flow conveyance through the site without spill to underground
 - ❑ Current design criteria consider the 500-year flood flow event, with 2 m anchor ice, plus 1 m freeboard
 - ❑ Minimize groundwater seepage to the underground workings
- ❑ Environment: Address habitat and contamination issues
 - ❑ Maintain a low flow channel for fish passage and habitat
 - ❑ Enhance/restore fish habitat in Baker Creek
 - ❑ Contaminated sediment management is still under review (a sediment study guided by the Federal Contaminated Sites Action Plan – FCSAP – is currently in progress).
- ❑ Restoring flow regime and habitat will be positive changes, as noted in the DAR

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Giant Mine Remediation Project North Diversion Contingency

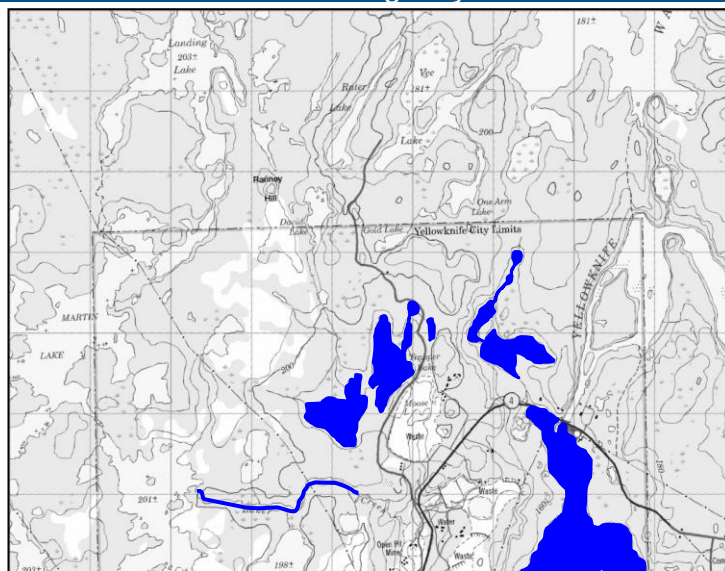


The feasibility of an off-site diversion of Baker Creek has now been evaluated as a contingency to provide a basis for an additional risk-based evaluation of diversion alternatives:

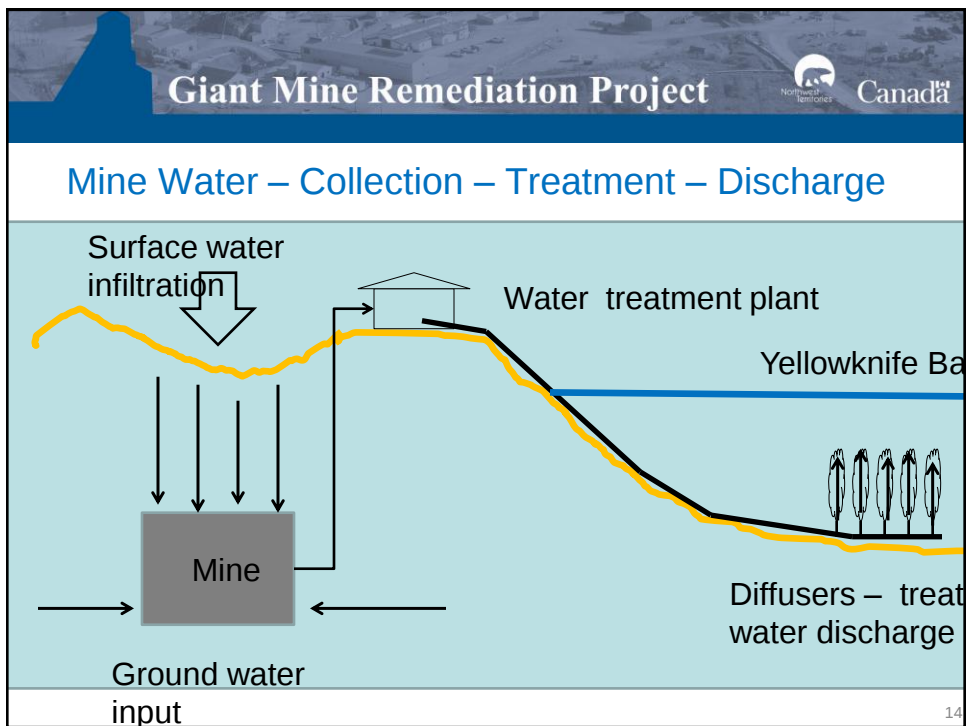
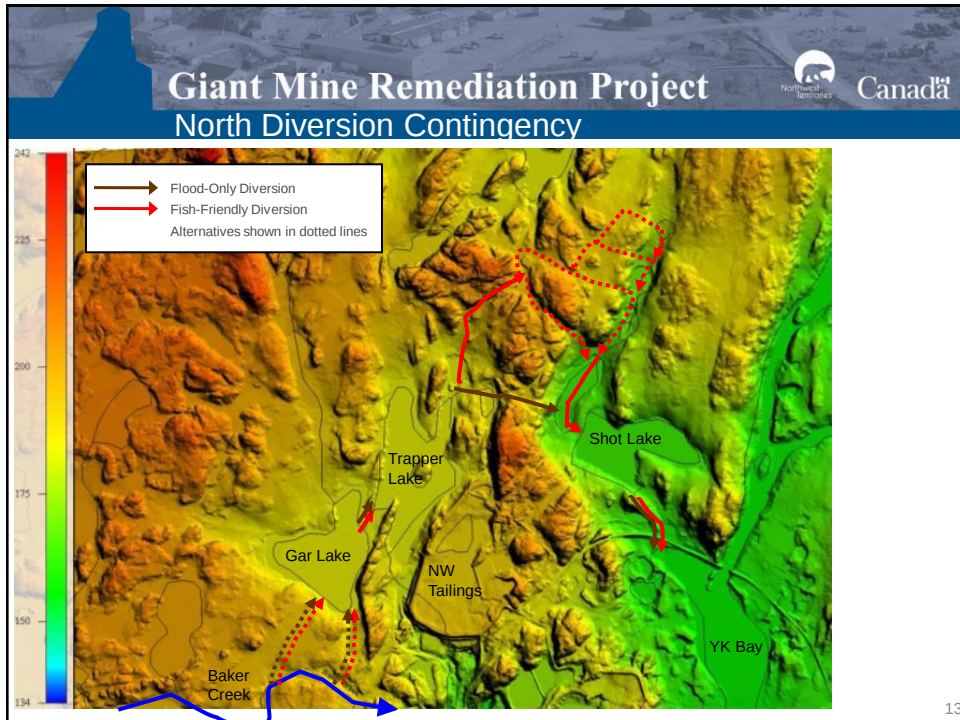
- ❑ Looking at diverting Baker Creek around the Site to the north;
- ❑ Based on Digital Elevation Data from City of Yellowknife;
- ❑ Flood-only diversion was previously assessed by SRK;
- ❑ Fish-friendly diversion limited to 2% valley slope;
- ❑ Multiple alternatives examined to minimize excavation volumes.

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Giant Mine Remediation Project North Diversion Contingency



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Underground Water & Treatment

Objective

- Treat all underground water to meet CCME 2007 or Guidelines for Canadian Drinking Water Quality, whichever is more stringent, at the edge of the mixing zone
- The background level will be used if it is higher than the guidelines

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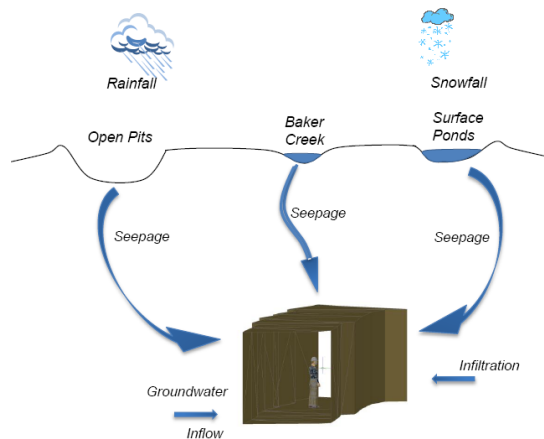


Canada

Groundwater Management



Robert Boon, P.
Eng



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 Canada

Introduction

- ☐ Groundwater monitoring
- ☐ Water levels in the mine
- ☐ Storage of water in the mine
- ☐ Contingency
- ☐ Design variants

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 Canada

Existing Groundwater Monitoring

- ☐ Over 120 monitoring points are in place and continue to be monitored
- ☐ Results clearly indicate the presence of a hydraulic trap
- ☐ No significant difference in piezometric levels during flooding from 600 m to current 230 m below surface.
- ☐ No specific water quality standards set for groundwater as all groundwater reports to a Water Treatment Plant

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Yearly Volumes To Be Handled (m³)

	Average Year	Wet Year
Pre-Freezing	630,000	822,200
DAR	540,000	
Post Freezing	404,300	517,500
DAR	345,000	

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Underground Water Characterization Update

- ☐ Underground water has been studied and sampled for many years
- ☐ Additional sampling points are being added
- ☐ Additional flow monitoring is planned at various sources in the mine

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High Test

- ❑ Majority of high arsenic content water (High Test) is currently captured & piped to the 750 level Akaitcho Sump.
- ❑ Ongoing work to identify and map high test sources
- ❑ Sampling is occurring & will be expanded to better characterize these high test flows
- ❑ Water metering is being added to quantify flows from various sources
 - ❑ Metering will help identify changes to flows during & after freezing

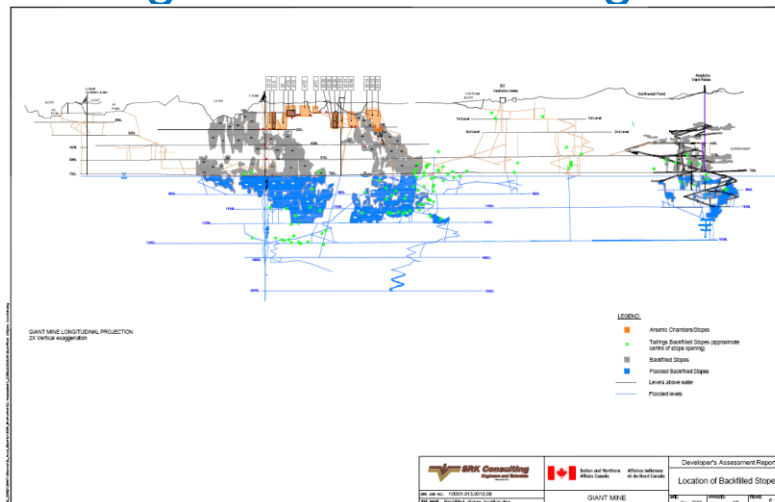
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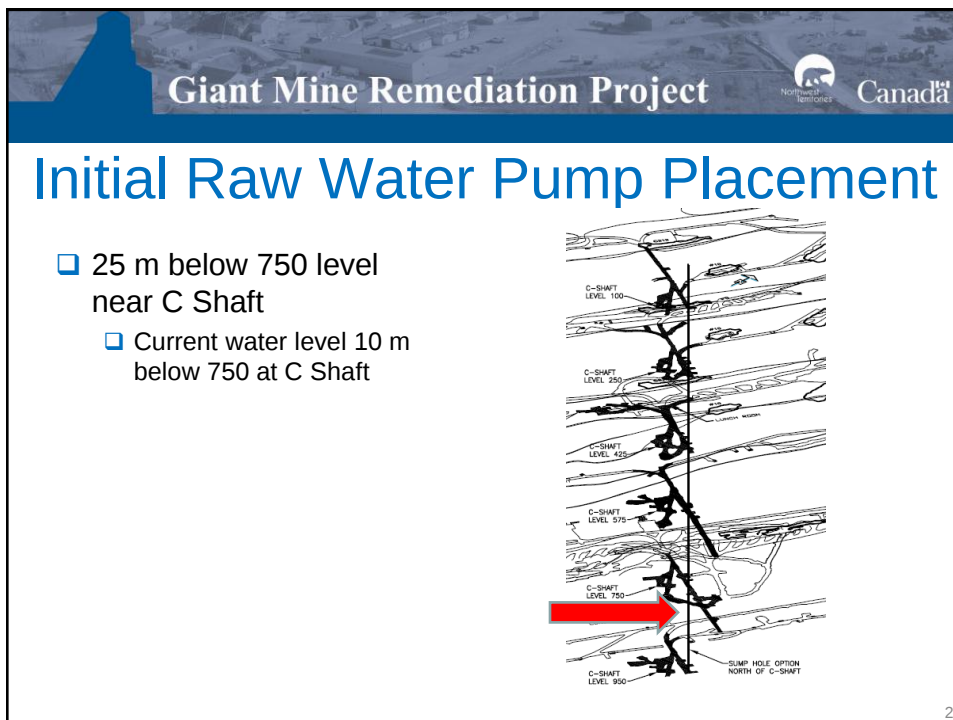
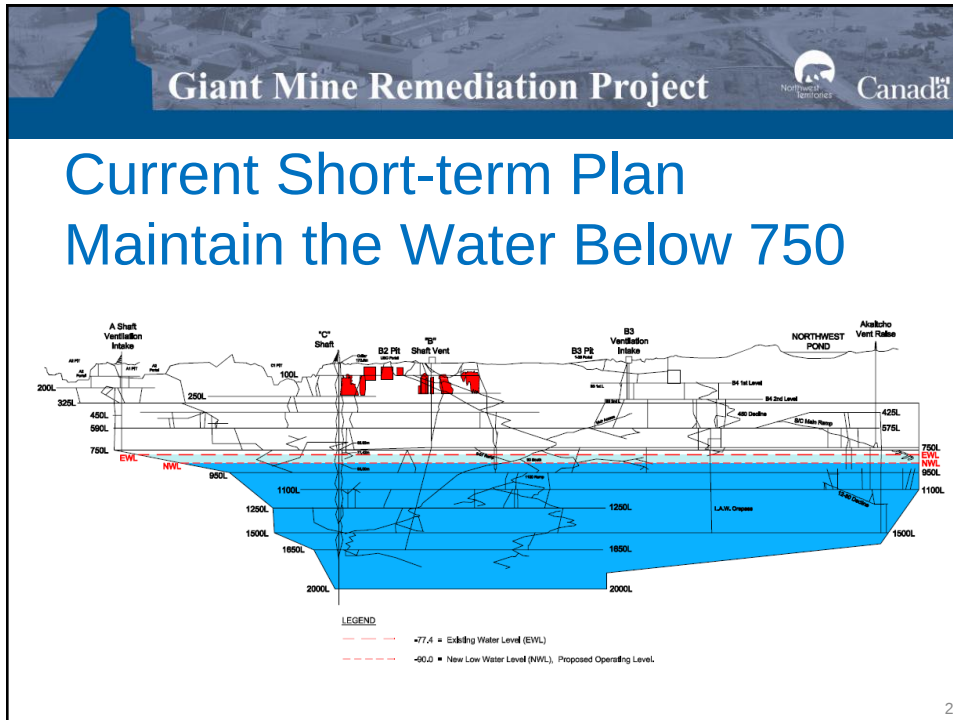


Canada

Storage Volume Underground



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Short-Term Contingency

- ❑ Retain Akaitcho pumping system, existing water plant and NW pond until:
 - ❑ Existing ponds are dewatered (by existing plant)
 - ❑ New plant is on line & functioning
 - ❑ Operational experience is gained with new system
 - ❑ Mine water is better understood



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Future Water Level

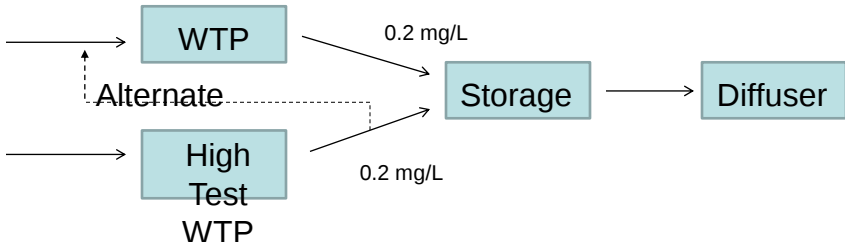
- ❑ Final minewater level is under discussion
- ❑ Timing of additional flooding is also under discussion
- ❑ Only raise level based on detail design & operational experience

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Potential High Test WTP Component

- Detail design of WTP is to consider the benefits of:
 - Retaining the high test piping system & possibly expanding it
 - A separate treatment segment specifically designed to treat high test water until freeze is completed



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Future Monitoring

- Minewater will be monitored at the entry to the water plant
- Seven Multipoint wells to be installed surrounding the frozen arsenic areas as per DAR 14.2
- Groundwater will be monitored in both shallow & deep monitoring wells, per DAR 14.2
- All sampling will follow industry standards.
- Monitoring results to be included in Annual Reports and Status of Environment Reports (3 years during remediation, 5 years thereafter).

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Northwest Territories Canada

Design Variants

- ❑ Continued review of a potential separate treatment segment specifically designed to treat high test water.
- ❑ Mine access for personnel required if high test piping is retained
- ❑ Minewater Level to be 20 m below 750 level for some time
- ❑ Future minewater level is under discussion

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Summary

- ❑ Groundwater & minewater are being monitored, this will be continued & expanded.
- ❑ The mine water level is to be held at current levels during remediation
- ❑ Future water levels are being discussed
- ❑ Hydraulic trap will be maintained for some time

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Giant Mine Remediation Project 



Till Freihammer,
P.Eng.
Hydrominik

Water Treatment

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Giant Mine Remediation Project 

Outline

- ☐ Design Criteria
- ☐ Minewater Quality
- ☐ Performance Criteria
- ☐ Technology Review
- ☐ Process Design
- ☐ Performance Validation
- ☐ Residuals Handling
- ☐ Sampling & Monitoring
- ☐ Contingency Plans
- ☐ Design Variants
- ☐ Summary

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Design Criteria

Flows & Storage		
Short-Term		
Average Treatment Flow Rate		26 L/s
Peak Wet Year Flow Rate		34 L/s
Maximum Equalization Storage Volume Required		177,000 m ³
Long-Term		
Average Treatment Flow Rate		17 L/s
Peak Wet Year Flow Rate		21 L/s
Maximum Equalization Storage Volume Required		Minimal

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Minewater Quality

- ☐ Major parameters of concern
 - ☐ Arsenic
 - ☐ Suspended Solids
 - ☐ pH

- ☐ Salinity from deep ground water does not affect the treatment process nor water quality at the edge of the mixing zone

- ☐ Preliminary sampling & monitoring program
 - ☐ Blended water to surface (est. up to 280 mg total As/L)
 - ☐ High test (up to 7300 mg dissolved As/L)

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Raw Water Data

Parameter	General Northwest Pond (2009-2010 data)	Akaiicho Dewatering System (2009-2010 data)	Unit
Ammonia	0.063 – 0.488	0.017 – 5.3	mg/L
Arsenic (total)	17.0 – 40.6	1.99 - 123	mg/L
Total Suspended Solids	<1.0 – 39.2	<1.0 – 20.2	mg/L
Nickel	0.064 – 0.106	0.00058 – 0.198	mg/L
Cyanide	N/A	<0.005 – 0.028	mg/L
Copper	0.006 – 0.04	0.0053 – 0.103	mg/L
Lead	0.0042 - 0.0169	<0.0001 – 0.15	mg/L
pH	6.55 - 8.35	6.54 – 8.17	units
Radium 226	N/A	N/A	Bq/L
Zinc	0.034 – 0.205	0.046 – 0.559	mg/L
Oil & Grease	N/A	<1.0 – 10	mg/L

N/A: Not available

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Performance Criteria

Parameter	Existing Treatment Plant Effluent (2009-2010 data)	New Treatment Plant Effluent (Predicted)	Existing Maximum Criteria ^{(a)(b)}	Unit
Ammonia	0.005 – 0.067	0.017 – 5.3 (1.5 average) ^(c)	12	mg/L
Arsenic (total)	0.205 – 0.418	0.20 (target)	0.50	mg/L
Total Suspended Solids	<1.0 - 14	<5 (target)	15	mg/L
Nickel	0.0234 – 0.0687	No change	0.50	mg/L
Cyanide	<0.002 – 0.0145	No change	0.80	mg/L
Copper	0.0054 – 0.0162	No change	0.30	mg/L
Lead	<0.0001 - <0.00025	No change	0.20	mg/L
pH	6.24 – 8.96	7.5 – 8.0 (target)	6.5-9.5	units
Radium 226	<0.005 - <1.0	No change	0.37	Bq/L
Zinc	0.0028 – 0.0713	No change	0.20	mg/L
Oil & Grease	0.005 - <2.0	No change	5	mg/L

^(a) Based on former water licence (N112-0043) for the existing treatment plant
^(b) Plant effluent criteria to be set in conjunction with the diffuser design to meet the objectives at the edge of the mixing zone
^(c) Based on 2009 – 2010 existing ammonia levels in minewater

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Technology Review

- ❑ Reviewed various technologies
- ❑ Validated previous studies that concluded that conventional treatment as the most appropriate technology for this application

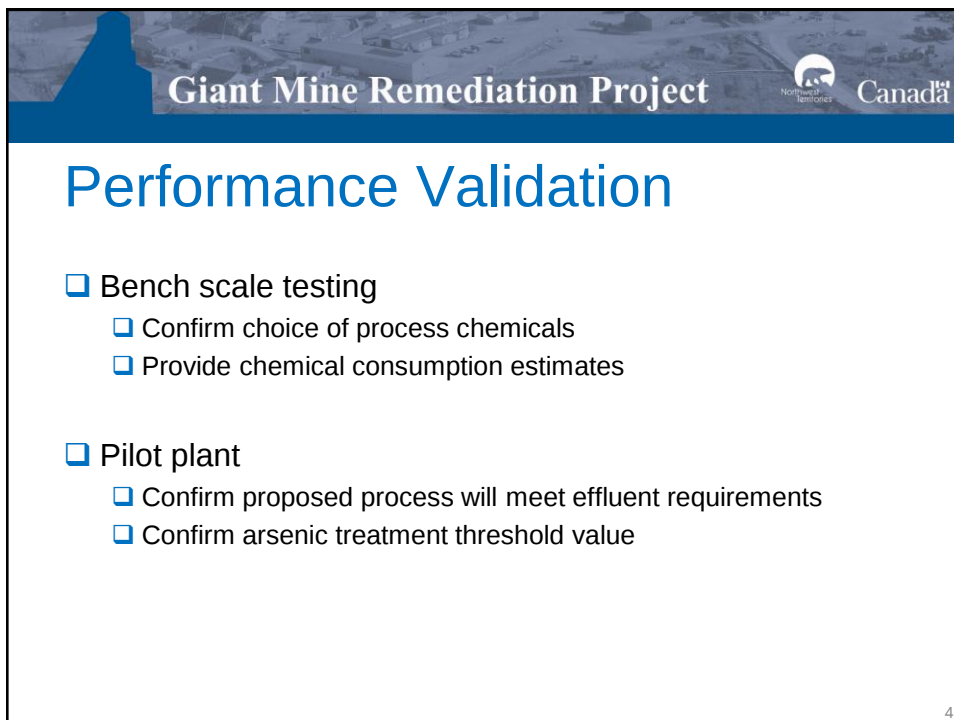
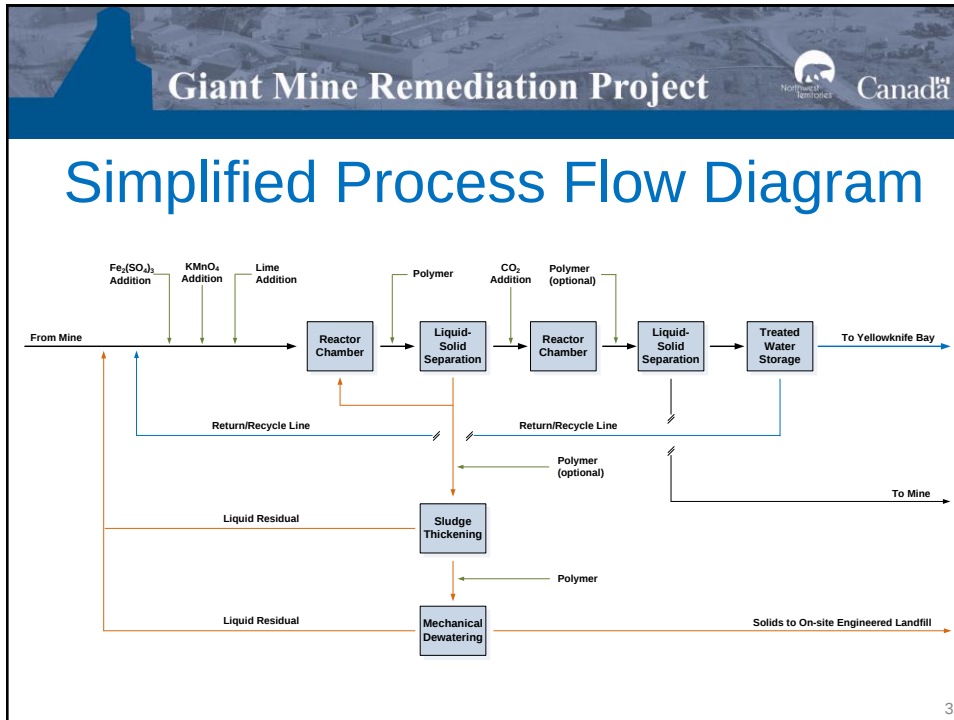
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Process Design

- ❑ Three main steps for arsenic removal
 - ❑ Oxidation of arsenite to arsenate
 - ❑ $3\text{H}_3\text{AsO}_3 + 2\text{MnO}_4^- \rightarrow 3\text{H}_2\text{AsO}_4^- + 2\text{MnO}_2 + \text{H}_2\text{O} + \text{H}^+$
 - ❑ Precipitation of arsenate
 - ❑ $\text{Fe}^{3+} + \text{AsO}_4^{3-} \rightarrow \text{FeAsO}_4$
 - ❑ Removal of precipitate
 - ❑ Liquid-solid separation process

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Residuals Handling

- ❑ Sludge volumes
 - ❑ 150 m³/day (average)
 - ❑ 210 m³/day (peak)
- ❑ Sludge disposal
 - ❑ Return to mine
 - ❑ Storage in empty arsenic stope
 - ❑ Storage in an onsite engineered landfill

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Dewatered Residuals Handling

- ❑ On-site engineered landfill
- ❑ Estimated dewatered sludge volumes
 - ❑ 15 m³/day (average)
 - ❑ 50 m³/day (peak)
- ❑ Bench Scale and Pilot Testing
 - ❑ Confirm sludge characteristics
 - ❑ Confirm suitability of dewatering equipment
 - ❑ Optimize polymer dosage

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Sampling & Monitoring

- ☐ Ongoing water sampling and monitoring program
- ☐ Sampling and monitoring locations
 - ☐ Plant inlet
 - ☐ Arsenic, suspended solids, general chemistry parameters, total metals, flow rate, pH, temperature and conductivity
 - ☐ Process stages
 - ☐ TSS, pH and/or flow rate
 - ☐ Entering treated water storage cells
 - ☐ pH, TSS and total arsenic
 - ☐ Exiting treated water storage cells
 - ☐ Flow rate, total metals, pH, suspended solids, general chemistry parameters and acute lethality

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Contingency Plans

- ☐ Provide extra capacity at new plant
- ☐ Provide room for expansion at new plant
- ☐ Provide redundancy
- ☐ Standby generators
- ☐ Store and retreat non-compliant effluent prior to discharge
- ☐ Other contingencies as previously presented

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Design Variants

- ❑ Conforms to the overall objectives
- ❑ Variants
 - ❑ Choice of oxidant
 - ❑ Additional liquid-solid separation steps
 - ❑ Polymer addition
 - ❑ Treatment volumes
 - ❑ Arsenic concentrations
 - ❑ Current Design: 76.8 mg/L (average); 280 mg/L (peak)

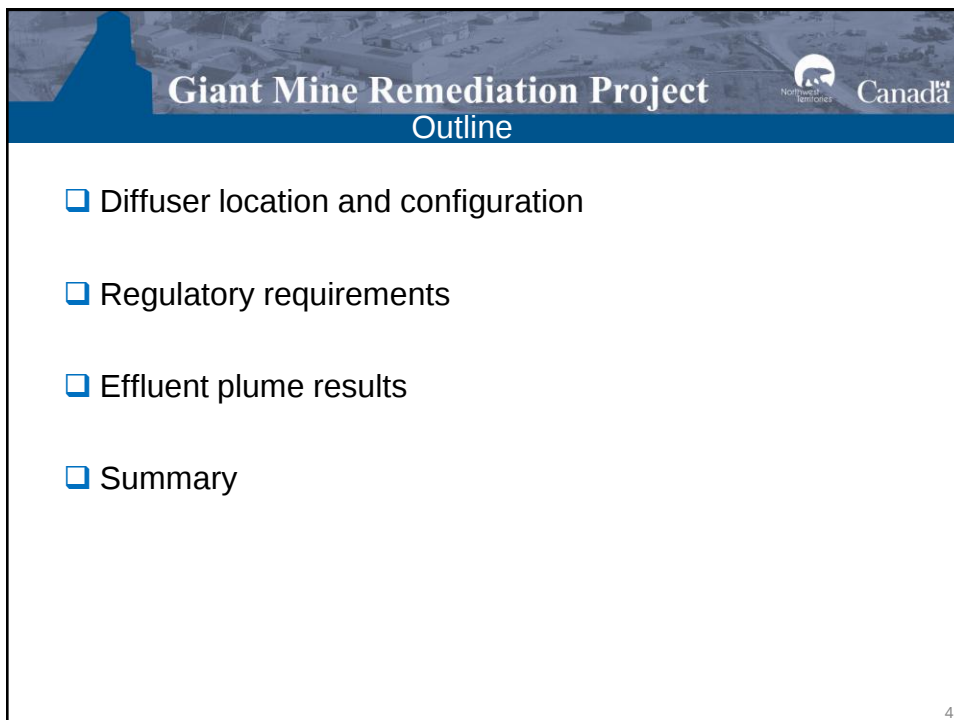
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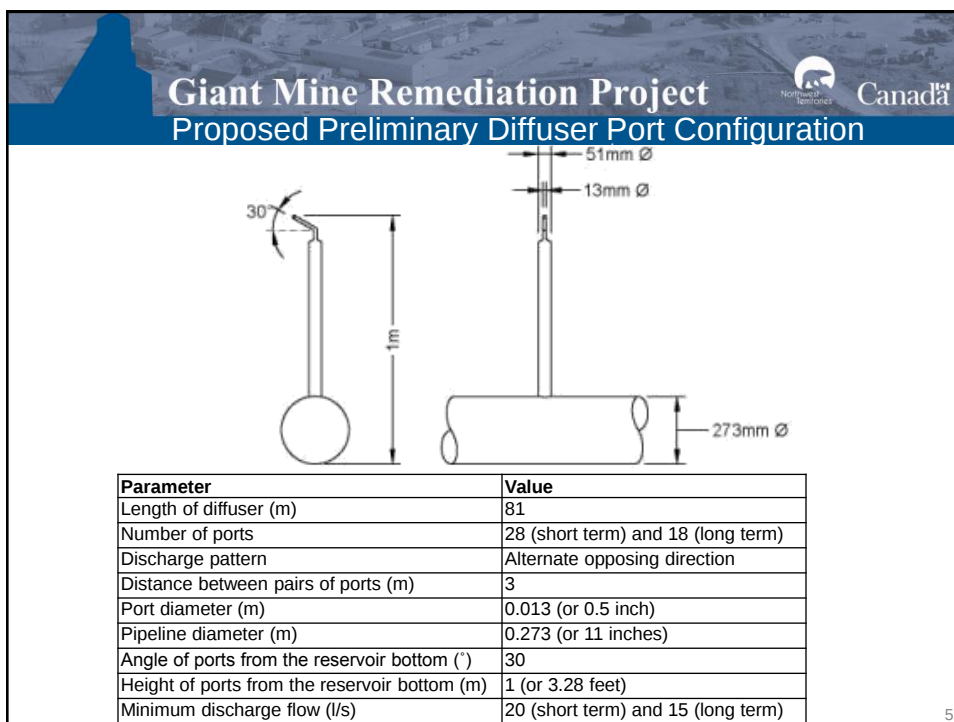
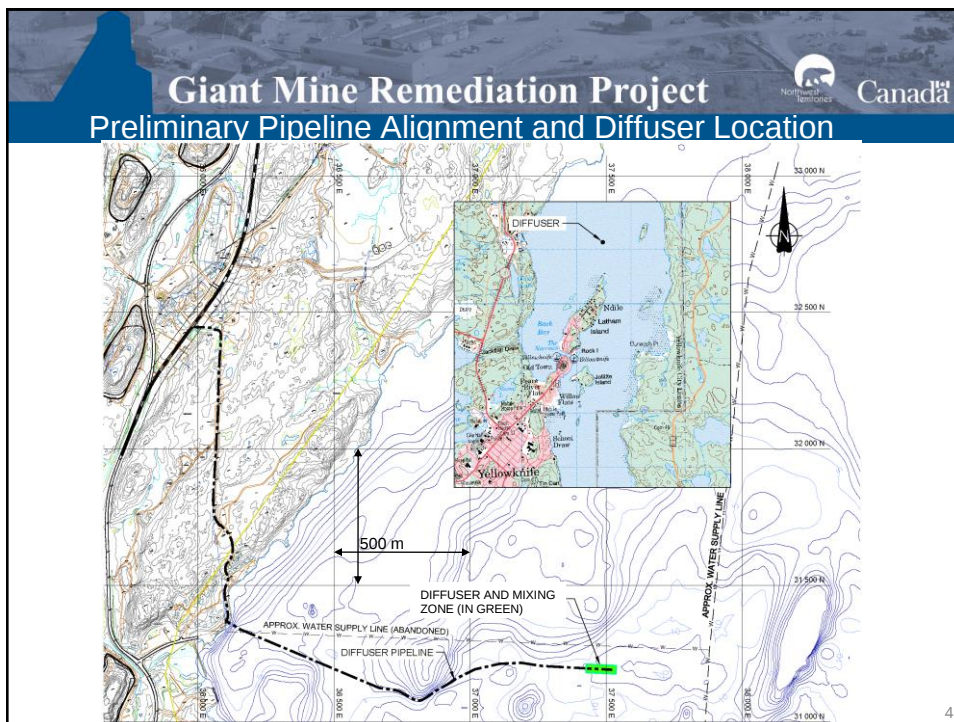


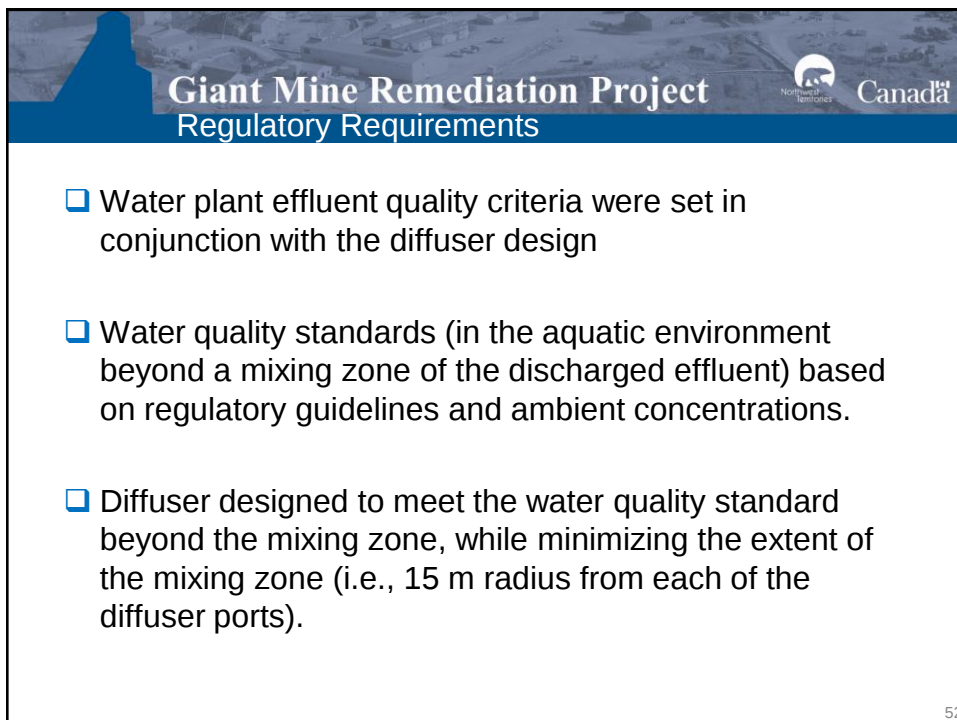
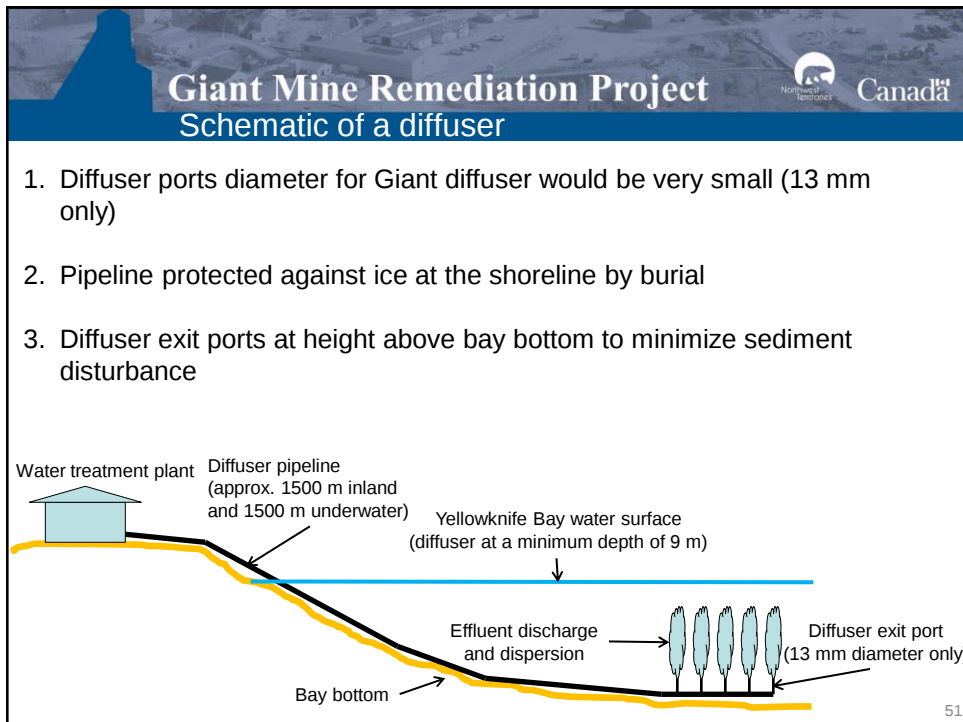
Summary

- ❑ Plant will treat up to 34 L/s of minewater
- ❑ Sampling & monitoring programs will be in place pre- and post-water treatment plant
- ❑ Dewatered residuals are to be stored in an on-site engineered landfill
- ❑ Bench scale and pilot tests will be performed
- ❑ Non-compliant effluent will not be discharged
- ❑ Several contingency plans will be in place
- ❑ Conforms to the overall project objectives

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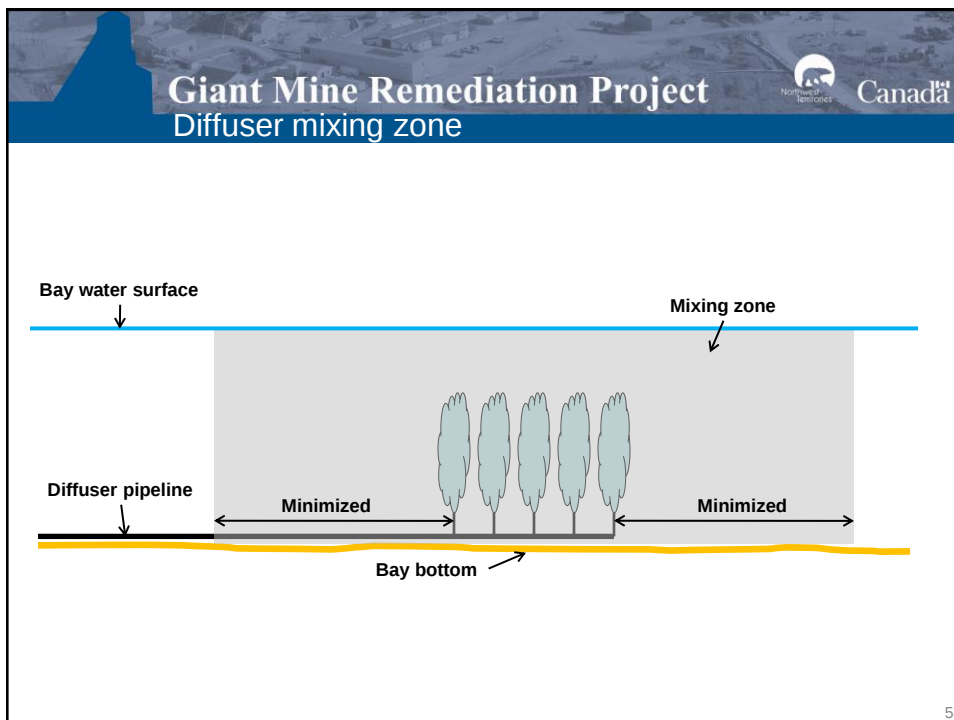




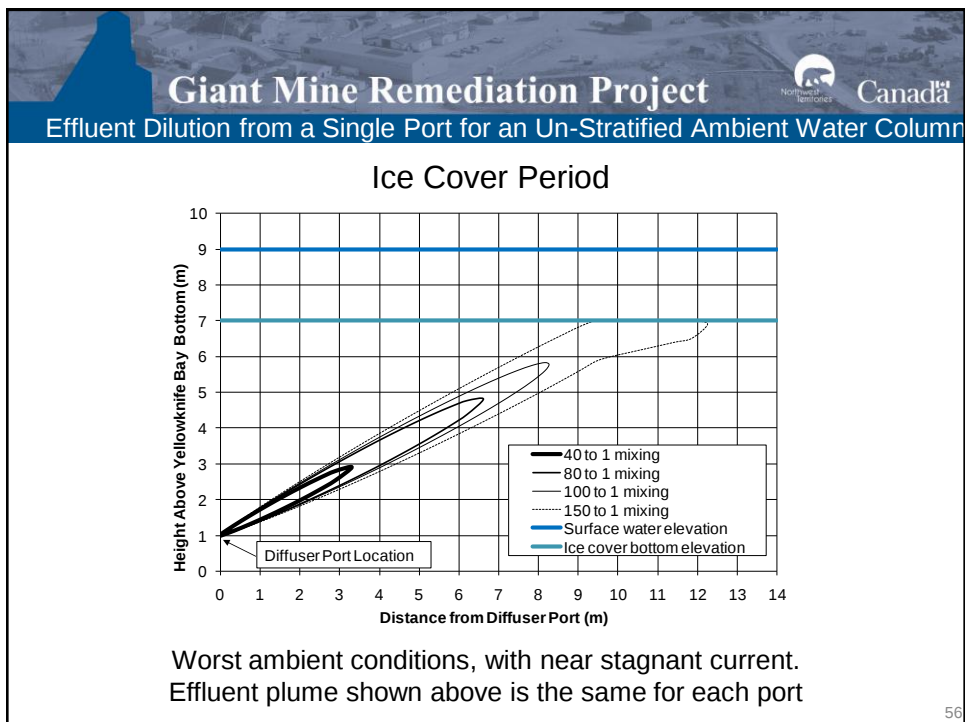
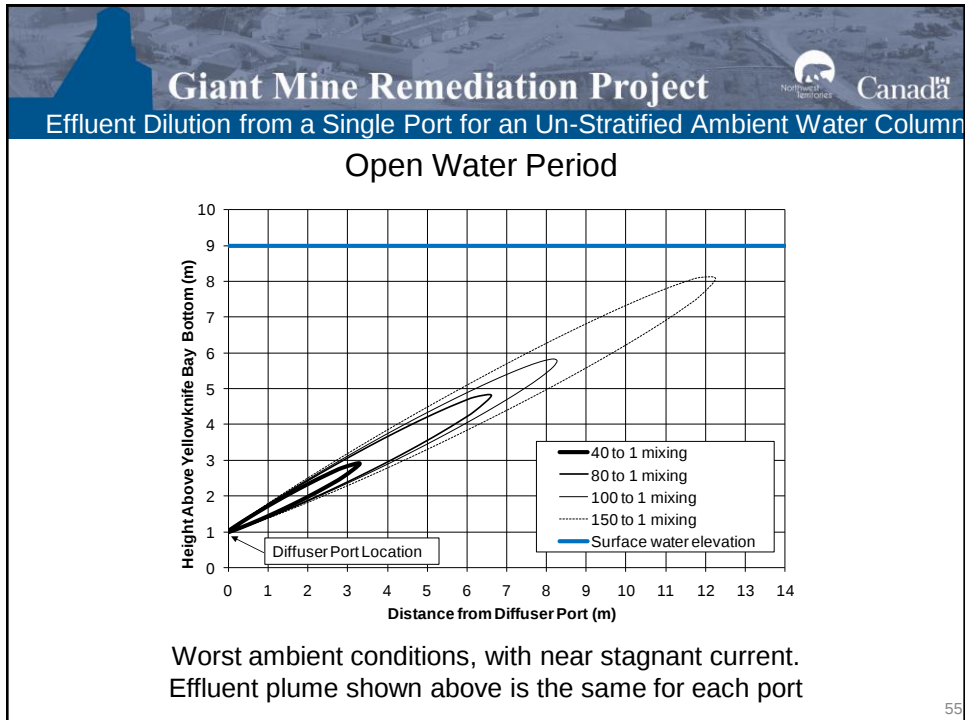


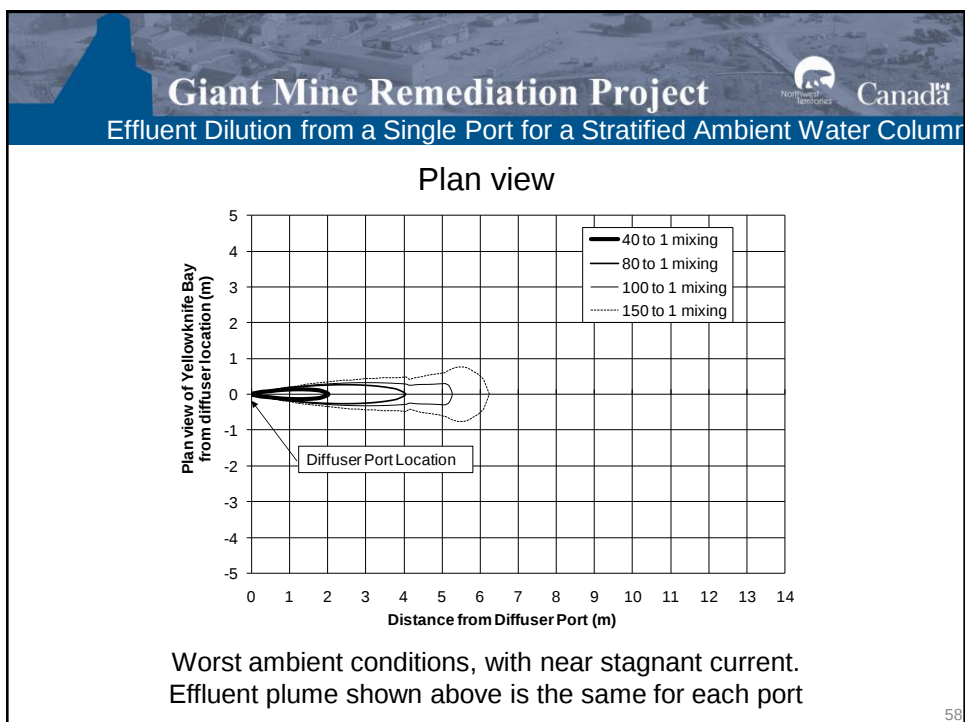
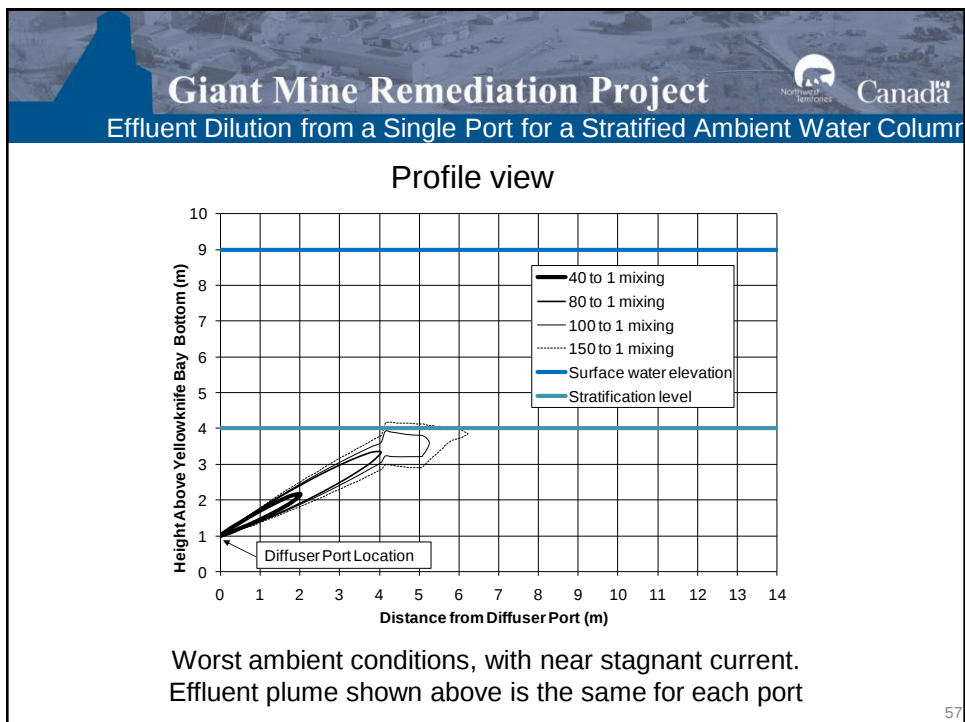
 Giant Mine Remediation Project Water Quality Standards for each Parameter  			
Parameter	Unit	Standard	Source
Total Suspended Solids	mg/L	2.4	Background concentration
Total Dissolved Solids	mg/L	500	Drinking water guideline
Chloride	mg/L	250	Drinking water guideline
Sodium	mg/L	200	Drinking water guideline
Sulphate	mg/L	500	Drinking water guideline
Ammonia	mg/L	1.51	CCME guideline
Total Cyanide	mg/L	0.005	CCME guideline
Aluminium	mg/L	0.1	CCME guideline
Arsenic	mg/L	0.005	CCME guideline
Cadmium	mg/L	0.009	CCME guideline
Copper	mg/L	0.31	Background concentration
Iron	mg/L	0.3	CCME guideline
Lead	mg/L	0.2	Background concentration
Manganese	mg/L	0.05	Drinking water guideline
Mercury (Inorganic)	mg/L	0.02	Background concentration
Molybdenum	mg/L	0.073	CCME guideline
Nickel	mg/L	0.25	Background concentration
Selenium	mg/L	0.001	CCME guideline
Uranium	mg/L	0.5	Background concentration
Zinc	mg/L	0.28	Background concentration
Radium-226	Bq/L	0.5	Drinking water guideline

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Giant Mine Remediation Project

Ice Cover and Bottom Sediment

- ❑ Ice cover:
 - ❑ Discharge temperature between 2°C and 8°C
 - ❑ Local thinning of the ice cover may occur, and the potential for this will be further investigated during the diffuser detailed design phase.
 - ❑ Thinning, if any, would be local and may be further minimized by adjusting the port angle
- ❑ Bottom sediment:
 - ❑ Diffuser ports located 1 m above the bay bottom to minimize sediment entrainment from the port jets.
 - ❑ Ports angled toward the water surface to avoid direct contact of port jets with bay bottom

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Giant Mine Remediation Project

Summary

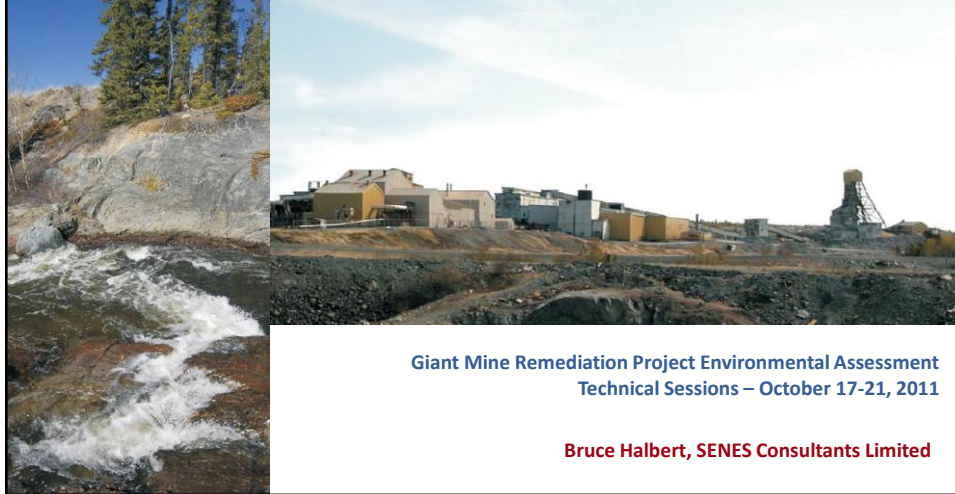
- ❑ Design water quality criteria for the bay were established based on regulatory guidelines and background concentrations.
- ❑ The diffuser was configured to achieve an effluent mixing that meets the water quality guideline for all constituents (including arsenic) within a mixing zone of 15 m around each diffuser port.
- ❑ The diffuser is configured to minimize entrainment of bottom sediment.
- ❑ Ice cover thinning, if any, is anticipated to be local, and can be further minimized by adjusting port angle during detail design phase.

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Giant Mine Remediation Project

SURFACE WATER ENVIRONMENT OVERVIEW



Giant Mine Remediation Project Environmental Assessment
Technical Sessions – October 17-21, 2011

Bruce Halbert, SENES Consultants Limited



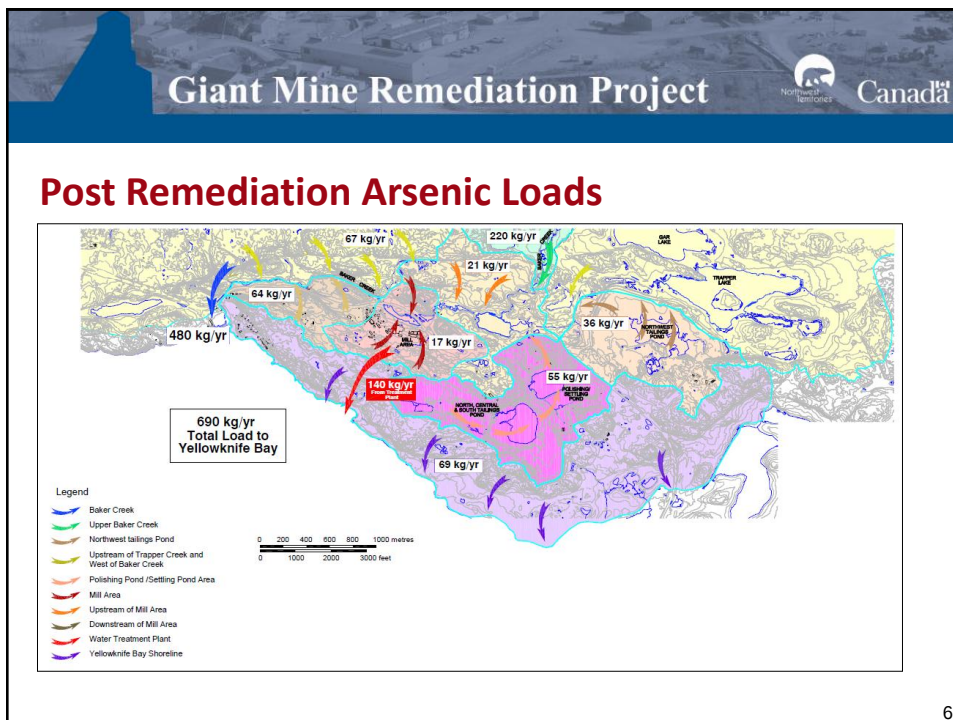
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Positive Effects:

Reduction in Arsenic Loads to Surface Water Environment

- The frozen block method will effectively isolate arsenic trioxide in underground vaults and thus minimize significant adverse environmental effects that would otherwise occur.
- Shifting the discharge point for treated minewater to a new outfall in Yellowknife Bay will reduce arsenic loading to Baker Creek from 800 kg/year to 480 kg/year.
- Relative to current conditions, management of surface contamination is predicted to result in a drop of arsenic loadings to Yellowknife Bay from 910 kg/year to 690 kg/year.
- Over time, these reductions are expected to result in a measureable improvement to the water quality of Baker Creek and Yellowknife Bay.

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Northwest Territories Canada

Positive Effects:

Reduced Arsenic Loads to Surface Water Environment

Sources	Estimated Arsenic Releases to Water (kg/year)		
	Current	Post-Remediation	No-Remediation
Inputs to Baker Creek			
Baker Creek Upstream of Giant Mine	220	220	220
Tributaries from West of Giant Mine	67	67	67
Current Water Treatment Plant	290	n/a	n/a
Runoff from Surface Facilities to Baker Creek	220	190	220
Underground Mine to Baker Creek ^a	0	0	7,100
Total Inputs to Baker Creek	800	480	7,607
Inputs to Yellowknife Bay			
From Baker Creek	800	480	7,607
Direct Runoff to Yellowknife Bay	110	69	110
New Water Treatment Plant ^b	n/a	140	n/a
Total Inputs to Yellowknife Bay	910	690	7,717

Notes: Numbers may not add up due to rounding; n/a: not applicable
^a: Estimates of arsenic release after complete flooding of the mine with uncontrolled discharge of the resulting contaminated minewater range from 2,000 – 12,000 kg/year.
^b: The calculated arsenic loading of the New Water Treatment Plant is based on an annual average discharge concentration of approximately 400 µg/L. Actual performance of the New Water Treatment Plant may be better than this, as demonstrated by 2009 discharges to Baker Creek being on average 300 µg/L.

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Environmental Quality

Environmental quality for the Giant Mine Remediation Project was evaluated by:

- 1) Comparison of predicted arsenic levels to environmental guidelines/criteria
- 2) Assessment of human health and ecological risks from exposure to arsenic based on:
 - Current conditions; and
 - Post-remediation conditions

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Environmental Quality

Predicted Conditions – Water Quality

	Canadian Water Quality Guideline for Protection of Freshwater Aquatic Life (5 µg/L)				Canadian Guideline for Drinking Water (10 µg/L)			
	Baker Creek	Back Bay	North YK Bay	South YK Bay	Baker Creek	Back Bay	North YK Bay	South YK Bay
Mean Arsenic Concentration (µg/L)	118	3	1.4	0.59	118	3	1.4	0.59
Meets CCME Guideline?	x	✓	✓	✓	x	✓	✓	✓

Notes: Both the mean and 95th percentile arsenic concentrations exceed the guideline

✓ - All predicted arsenic concentrations are below the guideline

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Giant Mine Remediation Project

Environmental Quality

Predicted Conditions – Aquatic Species

Aquatic Receptor	Remediation Case			
	Baker Creek	Back Bay	North Yellowknife Bay	South Yellowknife Bay
Aquatic Plant	✓	✓	✓	✓
Benthic Invertebrates	✓	✓	✓	✓
Predatory Fish	x ²	✓	✓	✓
Forage Fish	x ¹	✓	✓	✓

Notes: x¹ - The predicted upper bound (95th percentile) concentration exceeds the EC25 toxicity reference value, and the lower bound (5th), expected (mean) and upper bound (95th percentile) concentrations exceed the EC10 toxicity reference value.
 x² - The predicted lower bound (5th) and expected (mean) concentrations exceeds the EC10 toxicity reference value, but is below the EC25 toxicity reference value
 ✓ - Indicates that all predicted arsenic concentrations are below the EC25 and EC10 toxicity reference value.

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Giant Mine Remediation Project

Monitoring

Surface Water Quality

- Continued operation of the existing surface water Surveillance Network Program (SNP):
 - Trapper Creek (2 locations)
 - Baker Creek (6 locations)
- New sampling stations to be established in Great Slave Lake:
 - Back Bay (3 locations)
 - Yellowknife Bay (4 locations)
- Ongoing sampling of surface water “seeps”.

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Monitoring

Aquatic Environment

- Fish monitoring in Baker Creek and Yellowknife Bay (every 3 years):
 - to assess fish health and fish tissue chemistry.
- Aquatic effects monitoring (every 3 years):
 - to evaluate effects of the treated minewater discharge to Yellowknife Bay.
- Benthic invertebrate, aquatic vegetation and sediment monitoring in Baker Creek (every 3 years):
 - to determine how recovery is progressing.

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Overall Conclusions of the DAR

- Baker Creek environmental quality is expected to improve as a result of the Remediation Project; however, it will not return to pre-mining conditions.
- Back Bay and Yellowknife Bay water quality has improved dramatically in the past several decades and is expected to continue to improve. Arsenic levels in water today are below criteria that are protective of all forms of aquatic life. Arsenic levels in Yellowknife Bay are also well below Health Canada's drinking water guideline of 10 µg/L.
- The proposed outfall to Yellowknife Bay will not adversely impact the arsenic level in the bay beyond the initial mixing zone. As indicated in the preceding presentation, the treated minewater discharge will be fully mixed with lake water within approximately 15 metres of the outfall diffuser.

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Giant Mine Remediation Project



Overall Conclusions of the DAR

- Consistent with its overall objective, the Remediation Project will result in an overall improvement in the quality of the Surface Water Environment.
- To confirm these conclusions and identify any adaptations that may be required, a comprehensive environmental monitoring program will be put in place.

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