Product Information



15640 Mountainview Dr., Surrey, BC, Canada V3S 0C6 • Toll Free 1-866-535-6699 Tel: 604-535-6699 Fax: 604-535-5493 e-mail: extreme.ron@telus.net

Extreme Gel

Extra High Yield Bentonite

Description

Premium Grade, Wyoming Bentonite (Sodium Montmorillonite). Specially blended and beneficiated for fast mixing, better hole stability and extra high yield viscosity.

Principal Use

Extra High Yield means less quantity required to yield high viscosity and greater hole cleaning. Produces tough, leather-like filter cake on bore hole for excellent hole stability. Enhances fluid loss characteristics to protect permeable and friable formations. Eliminates seepage loss to permeable zones and greatly reduces lost circulation conditions. Primary ingredient used with foam to make gel-foam drilling fluid. Dry product can be sprinkled on the bottom and sides of a dug-out, ditch or depression to form a waterproof barrier for use as a holding pit.

Mixing

Water should be fresh (no calcium or salt) and neutral pH (7.0). Add soda ash if required to adjust calcium and pH. Turn mixer on high and add 50 lbs. Extra High Yield Bentonite per 250 gallons of water. Pour Bentonite into turbulent water at a rate of 3 min. per bag. Increase the amount of Bentonite added if conditions require.

Packaging

Extreme Gel Extra High Yield Bentonite comes packaged 50 lbs. in a strong, multi-walled paper bag with a moisture barrier lining. 48 bags per pallet.

MATERIAL SAFETY DATA SHEET



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EXTREME EXTRA HIGH YIELD GEL

EMERGENCY PHONE NO. (604) 535-6699

PAGE 1 OF 4

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:

1 0

REACTIVITY OTHER:

HEALTH

FIRE

B (GLASSES & GLOVES)

HAZARD RATING:

0 LEAST

1 SLIGHT

2 MODERATE

3 HIGH

4 EXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:

CHEMICAL IDENTIFICATION:

MATERIAL USE:

WHMIS CLASSIFICATION:

WORK PLACE HAZARD:

EXTREME EXTRA HIGH YIELD GEL

Sodium Montmorillonite Drilling Mud Additive

D-2(A)

Low concentrations of free silica in airborne dust.

Limited evidence as a Carcinogen from inhaled

crystalline silica.

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: PACKAGE GROUP:

CAS NUMBER: MSDS CODE:

Not Dangerous Goods

Not Applicable 1302-78-9 Not Applicable

SECTION 2

HAZARDOUS INGREDIENTS

INGREDIENT: PERCENTAGE: CAS NUMBER: LD (50): LC (50): OSHA PEL:	Crystalline Silica (SiO ₂) See Below 14808-60-7 Not Determined Not Determined .1 mg/M ³	Crystobalite See Below 14469-46-1 Not Determined Not Determined .05 mg/M ³	Tridymite See Below 15468-32-3 N/D N/D .05 mg/M ³	Bentonite Dust See Below 1302-78-9 N/D N/D 5 mg/M ³
ACGIH TVL:	.1 mg/M³	.05 mg/M ³	.05 mg/M ³	N/D

EXTREME EXTRA HIGH YIELD GEL

MATERIAL SAFETY DATA SHEET

SECTION 3 PHYSICAL DATA

APPEARANCE AND ODOUR: Bluegray to green as moist solid, light tan to gray

as dry powder. No odour.

DENSITY (SPECIFIC GRAVITY): 2.4 - 2.55

BOILING POINT: Not Applicable

BOILING POINT: Not Applicable
MELTING POINT: Approx. 1450°C

SOLUBILITY: Insoluble, forms colloidal suspension.

EVAPORATION RATE: (EE=1): N/A
VAPOUR PRESSURE: (MM HG): N/A
VAPOUR DENSITY: (AIR = 1): N/A

SECTION 4 FIRE AND EXPLOSION

FLASHPOINT: N/A
FLAMMABLE LIMIT: N/A
AUTO IGNITION TEMP: N/A

EXTINGUISHING MEDIA: None for product. Any media for packaging.

SPECIAL FIRE FIGHTING PROCEDURES: None

UNUSUAL FIRE AND EXPLOSION HAZARDS: None. Product becomes slippery when wet.

SECTION 5 REACTIVITY DATA

STABILITY (THERMAL, LIGHT, ETC.): Stable INCOMPATIBILITY (CONDITIONS TO AVOID): None HAZARDOUS POLYMERIZATION: None HAZARDOUS DECOMPOSITION PRODUCTS: None

EXTREME EXTRA HIGH YIELD GEL

MATERIAL SAFETY DATA SHEET

SECTION 6

HEALTH HAZARDS

ROUTE OF ENTRY:

(X) SKIN

(X) EYE CONTACT

(X) INHALATION

(X) INGESTION

SKIN CONTACT:

EYE CONTACT: INHALATION:

Possible drying resulting in dermatitis.

Mechanical Irritant

Acute (short term): Dust levels exceeding PEL may cause irritation of upper respiratory tract. Chronic (long term): Exposure to dust levels higher than TLV may lead to silicosis or other

respiratory problems. No adverse effects.

INGESTION:

SECTION 7

PREVENTATIVE MEASURES

SKIN PROTECTION:

EYE PROTECTION:

Generally not necessary.

Goggles may be preferred if dusty conditions

develop.

VENTILATION:

Mechanical, general room ventilation. Use local

ventilation to maintain REL's/TLV's.

RESPIRATORY PROTECTION:

Use respirators approved by NIOSH/MSHA for

silica dust.

LEAK & SPILL PROCEDURE:

Avoid breathing dust. Wear silica approved respirator. Vacuum up to avoid generating dust. Avoid using water, product becomes slippery.

WASTE DISPOSAL:

Dispose of in compliance with local and

STORAGE REQUIREMENTS:

government regulations.
Store in dry area. Product becomes slippery when

wet.

EXTREME EXTRA HIGH YIELD GEL

MATERIAL SAFETY DATA SHEET

FIRST AID MEASURES SECTION 8

SKIN:

EYE:

INHALATION:

INGESTION:

Wash with soap and water until clean. Flush with water until irritation ceases.

Move to dust free area. Inhalation may aggravate

existing respiratory illness. Seek medical attention

if symptoms persist.

No adverse effects from small quantities.

PREPARATION DATE SECTION 9

DATE ISSUED:

AUGUST 20, 1996

BY:

PRODUCT SAFETY COMMITTEE

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DATE REVISED:

APR 1 0 2007

Product Information



15640 Mountainview Dr., Surrey, BC, Canada V3S 0C6 • Toll Free 1-866-535-6699 Tel: 604-535-6699 Fax: 604-535-5493 e-mail: extreme.ron@telus.net

Extreme Number One

Granular Drilling Mud Polymer

Description

Ultra High Grade, Anionic, Acrylamide Copolymer in the form of a free flowing coarse white powder.

Principal Use

The Number One choice for demanding hole conditions when Bentonite is unavailable or unwanted. A one product drilling fluid. Excellent for winter. Product does not freeze in container. Economical. Ultra High Grade means less product required on jobs and less product to fly into remote sites. Lifts cuttings and stabilizes the hole. Reduces torque and drag in the hole. Greatly reduces swelling of clays and shales. Can be used to make stiff foam for air drilling. Environmentally friendly. Extremely effective.

Mixing

Add a small amount of Extreme Number One to water in the mixing tank. Sprinkle slowly into turbulent water when mixer is on high. Increase the quantity added of Extreme Number One if hole conditions are difficult. For fast mixing, add Extreme Number One to a small amount of vegetable oil first and then pour quickly into turbulent water.

Packaging

Extreme Number One comes in 5 gallon, high impact plastic pails with a snap-on lid. 24 pails per pallet.

MATERIAL SAFETY DATA SHEET



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EXTREME NUMBER ONE

EMERGENCY PHONE NO. (604) 535-6699

PAGE 1 OF 5

WHMIS HAZARD INDEX:

DEGREE OF H	IAZARD:	HAZ	ZARD RATING:
HEALTH	1	0	LEAST
FIRE	0	1	SLIGHT
REACTIVITY	0	2	MODERATE
OTHER:	B (GLASSES & GLOVES)	3	HIGH
	,	4	FXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:	EXTREME NUMBER ONE
CHEMICAL IDENTIFICATION:	Acrylamide, Acrylate Copolymer
MATERIAL USE:	Drilling Fluid Additive
WHMIS CLASSIFICATION:	Not Regulated
WORK PLACE HAZARD:	Not Applicable

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:	Not Dangerous Goods
PACKAGE GROUP:	Not Applicable
CAS NUMBER:	Not Applicable
MSDS CODE:	Not Applicable

SECTION 2

HAZARDOUS INGREDIENTS

INGREDIENT: PERCENTAGE: CAS NUMBER: LD (50): LC (50):	None Considered Hazardou Not Available Not Available Not Available Not Available
LC (50):	Not Available
CAS NUMBER:	Not Available

MATERIAL SAFETY DATA SHEET

SECTION 3 PHYSICAL DATA

APPEARANCE AND ODOUR: Slight, mild odour, white, granular solid

.80

DENSITY (SPECIFIC GRAVITY):

BOILING POINT:

MELTING POINT:

SOLUBILITY:

Not Available

Soluble

EVAPORATION RATE: (EE=1):

VAPOUR PRESSURE: (MM HG):

VAPOUR DENSITY: (AIR = 1):

Not Available

Not Available

SECTION 4 FIRE AND EXPLOSION

FLASHPOINT: Not Applicable FLAMMABLE LIMIT: Not Available

AUTO IGNITION TEMP: No Data

EXTINGUISHING MEDIA: Dry Chemical, Carbon Dioxide, Foam

SPECIAL FIRE FIGHTING PROCEDURES: Self-Contained Respirators For Fire Fighting

Personnel.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Products of incomplete combustion and oxides of

nitrogen and carbon.

SECTION 5 REACTIVITY DATA

STABILITY (THERMAL, LIGHT, ETC.): Stable

INCOMPATIBILITY (CONDITIONS TO AVOID): Strong oxidizing agents and highly alkaline

HAZARDOUS POLYMERIZATION: solutions Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: None

MATERIAL SAFETY DATA SHEET

SECTION 6

HEALTH HAZARDS

ROUTE OF ENTRY:

(X) SKIN

(X) EYE CONTACT

(X) INHALATION

(X) INGESTION

SKIN CONTACT:

May be minimally irritating to sensitive skin upon

prolonged direct contact.

May be minimally irritating to eyes upon direct

contact.

EYE CONTACT: INHALATION:

May cause irritation to nose and throat.

SECTION 7

PREVENTATIVE MEASURES

SKIN PROTECTION: EYE PROTECTION:

EYE PROTECTION

VENTILATION:

WASTE DISPOSAL:

RESPIRATORY PROTECTION:

LEAK & SPILL PROCEDURE:

Impervious gloves, protective clothing as required

Goggles.

General mechanical; 10 changes per hour.

Approved dust mask; MESA type

Ventilate area, wear rubber boots, gloves and a self-contained respirator if ventilation inadequate. Collect into waste container, wash site after pick

up. Water solutions extremely slippery. Dispose in compliance with government

regulations and local requirements.

STORAGE REQUIREMENTS:

Cool, dry area, away from oxidizing and reducing agents. Keep containers closed when not in use.

Avoid prolonged contact when handling. Do not

inhale dust.

MATERIAL SAFETY DATA SHEET

SECTION 8 FIRST AID MEASURES

SKIN: Wash thoroughly with soap and warm water

EYE: Flush with water for at least 15 minutes. Seek

medical attention.

INHALATION: Remove to fresh air. if not breathing, give artificial

respiration. If breathing is difficult, give oxygen.

Seek medical attention.

INGESTION: Do not induce vomiting. If conscious, dilute by

giving two glasses of water. Seek medical

attention.

SECTION 9 PREPARATION DATE

DATE ISSUED: AUGUST 20, 1996

BY: PRODUCT SAFETY COMMITTEE

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AUGUST 20, 2004

DATE REVISED:

MATERIAL SAFETY DATA SHEET

ADDENDUM

SECTION 10

ECOLOGICAL INFORMATION

ACUTE TOXICITY:

- Oral:

- Dermal:

- Inhalation:

IRRITATION:

- Skin:

- Eyes:

SENSITIZATION:

CHRONIC TOXICITY:

ECOTOXICITY

- Fish:

- Algae:

Bioaccumulation:

Persistence / degradability:

LD50/oral/rat > 5000 mg/kg

The results of lab testing showed this material to

be non-toxic even at high dose levels.

The product is not expected to be toxic by

inhalation.

The results of lab testing showed this material to

be non-irritating to the skin.

Testing conducted according to the Draize technique showed the material produces no corneal or iridial effects and only slight transitory conjunctival effects similar to those which all granular materials have no conjuctivae.

The results of lab testing showed this material to

be non-sensitizing.

The results of extensive lab testing did not reveal

adverse health effects.

LC50 / Fathead minnows / 96 hours > 1000 mg/l EC50 / Selenastrum capricornutum > 96 hours > 500 mg/l

The product is not expected to bioaccumulate.

Not readily biodegradable.

Product Information



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Extreme Super-G Gold

Description

Extreme Super-G Gold is an environmentally friendly, biodegradable, liquid drilling fluid polymer.

Principal Use

Extreme Super-G Gold is used as a biodegradable drilling fluid for diamond core, geotechnical, and horizontal directional drilling as well as other applications where a low solids, non shearing, bentonite free drilling fluid is preferred. Extreme Super-G Gold provides a good 'gel' base while exhibiting superior drill string lubrication and clay inhibition. Excellent hole cleaning and stabilization properties allow for improved core recovery and hole conditions. For maximum performance, combine Extreme Super-G Gold with Extreme Super-G Blue in equal quantities. This combination provides effective results in a wide variety of drilling applications, including overburden, sand seams, kimberlites and swelling clay. It can be used in fresh or brackish make-up waters. Extreme Super-G Gold is a natural organic polymer which is non-polluting.

Mixing

Per 250 gals. volume add: 4 to 8 liters Extreme Super-G Gold to the mixing tank and mix well. Then add an equal amount of Extreme Super-G Blue to activate and enhance the performance of Extreme Super-G Gold.

Packaging

Extreme Super-G Gold comes in 20 L, high impact, plastic pails with a pour spout lid. 24 or 32 pails per pallet.

MATERIAL SAFETY DATA SHEET



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PAGE 1 OF 4

EMERGENCY PHONE NO. (604) 535-6699

B (GLASSES & GLOVES)

EXTREME SUPER-G GOLD

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:

1 HEALTH 0

REACTIVITY 0

OTHER: ,

FIRE

HAZARD RATING:

0 LEAST

1 SLIGHT

2 **MODERATE**

3 HIGH

EXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:

CHEMICAL IDENTIFICATION:

MATERIAL USE:

WHMIS CLASSIFICATION:

WORK PLACE HAZARD:

EXTREME SUPER-G GOLD

Polysaccharide suspension

Drilling mud additive

D₂B

Skin & eye irritant

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:

PACKAGE GROUP:

CAS NUMBER:

MSDS CODE:

Not dangerous goods

NA

NA NA

SECTION 2

HAZARDOUS INGREDIENTS

INGREDIENT:

PERCENTAGE:

CAS NUMBER:

LD (50):

Ethoxylated nonyl phenol

1-5

9016-45-9 5100mg/kg

LC (50):

EXTREME PRODUCTS & DRILLING SUPPLIES INC.

EXTREME SUPER-G GOLD

MATERIAL SAFETY DATA SHEET

SECTION 3	PHYSICAL DATA
APPEARANCE AND ODOUR:	Opaque dark yellow to beige liquid - little odour
DENSITY (SPECIFIC GRAVITY):	1.078
BOILING POINT:	Undetermined
MELTING POINT:	Undefermined
SOLUBILITY:	Dispersible
EVAPORATION RATE: (EE=1);	Undetermined
VAPOUR PRESSURE: (MM HG):	Undefermined
VAPOUR DENSITY: (AIR = 1):	Undefermined

|--|

REACTIVITY DATA	Stable Strong Oxidizers & acids Will not occur
SECTION 5	STABILITY (THERMAL, LIGHT, ETC.): INCOMPATIBILITY (CONDITIONS TO AVOID): Strong Oxidizers & acids HAZARDOUS POLYMERIZATION: Will not occur HAZARDOUS POLYMERIZATION: HAZARDOUS POLYMERIZATION PROPILICIS: CO., smoke on combustion

EXTREME SUPER-G GOLD

MATERIAL SAFETY DATA SHEET

STORAGE REQUIREMENTS:

HEALTH HAZARDS SECTION 6 ROUTE OF ENTRY: (XX) EYE CONTACT () INHALATION (XX) INGESTION (XX) SKIN Irritant. Can cause redness & irritation SKIN CONTACT: Severe irritant. Can cause redness & irritation **EYE CONTACT:** Unlikely. May cause upper respiratory tract INHALATION: irritation May cause nausea, diarrhea and/ or abdominal INGESTION: cramps PREVENTATIVE MEASURES SECTION 7 Chemically resistant gloves SKIN PROTECTION: Safety glasses EYE PROTECTION: General mechanical **VENTILATION:** NIOSH approved organic respirator if ventilation **RESPIRATORY PROTECTION:** inadequate Small spills: soak up with absorbent material LEAK & SPILL PROCEDURE: Large spills: dike to contain spill to prevent water pollution. Water will cause extreme slipperiness Incinerate/dispose of in accordance with local WASTE DISPOSAL:

disposal regulations

Store in a cool, well-ventilated area

EXTREME SUPER-G GOLD

MATERIAL SAFETY DATA SHEET

FIRST AID MEASURES **SECTION 8** Immediately wash with soap & water for 5 mins. SKIN: Seek medical help if irritation develops/persists Hold eyelids open & flush with a steady stream of EYE: water for 15 mins. Seek medical attention Unlikely. If respiratory irritation occurs, move to INHALATION: fresh air. If symptoms continue, seek medical help If conscious & alert, give 2 glasses water. Never INGESTION: give unconscious person anything by mouth. Seek medical help; do not leave unconscious person unattended. Do not induce vomiting PREPARATION DATE **SECTION 9 AUGUST 20, 1996** DATE ISSUED:

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DATE REVISED:

BY:

AUGUST 20, 2004

PRODUCT SAFETY COMMITTEE

Product Information



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Extreme Super-G Blue

Description

Extreme Super-G Blue is an environmentally friendly, liquid drilling fluid polymer.

Principal Use

Extreme Super-G Blue is used in conjunction with Extreme Super-G Liquid to produce a superior drilling fluid for diamond core drilling, geotechnical drilling, horizontal directional drilling and other applications where a low solids, non shearing, bentonite free drilling fluid is preferred. Extreme Super-G Blue, when combined with Extreme Super-G Liquid produces a very effective drilling fluid for overburden, sand seams, kimberlites and swelling clay. Excellent hole cleaning, stabilization and lubricating qualities provide improved core recovery and fewer downhole problems. The combination of Extreme Super-G Liquid and Extreme Super-G Blue provides maximum performance in a wide range of drilling applications. This drilling fluid combination can be used in fresh or brackish make-up waters and is an environmentally friendly drilling fluid.

Mixing

Per 250 gals. volume add: 4 to 8 liters Extreme Super-G Blue to the mixing tank <u>after</u> an equal amount of Extreme Super-G Liquid has been added and mixed first.

Packaging

Extreme Super-G Blue comes in 20 L, high impact, plastic pails with a pour spout lid. 24 or 32 pails per pallet.

MATERIAL SAFETY DATA SHEET



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PAGE 1 OF 4

EMERGENCY PHONE NO. (604) 535-6699

EXTREME SUPER-G BLUE

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:

HAZARD RATING:

0 **LEAST** 1 HEALTH **SLIGHT** 1 2 FIRE 2 **MODERATE** REACTIVITY 0 3 B (GLASSES & GLOVES) HIGH OTHER: 4 EXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:

EXTREME SUPER-G BLUE

CHEMICAL IDENTIFICATION:

Anionic polyacrylamides in water oil emulsion

MATERIAL USE:

Drilling mud additive

WHMIS CLASSIFICATION:

B3, D2B

WORK PLACE HAZARD: Combustible liquid; skin & eye irritant

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:

Not dangerous goods

PACKAGE GROUP: CAS NUMBER:

NA NA

MSDS CODE:

NΑ

SECTION 2

HAZARDOUS INGREDIENTS

Alkyl Phenol Ethoxylate Ethoxylated C12-15 Alcohol Mineral spirits INGREDIENT: 0.5 - 1.53-7 30-60 PERCENTAGE: 68131-39-5 64742-47-8 68412-54-4 CAS NUMBER: >3200 mg/kg 3 g/kg LD (50): >5 g/kg Undetermined Undetermined LC (50): Undetermined

EXTREME SUPER-G BLUE

MATERIAL SAFETY DATA SHEET

PHYSICAL DATA SECTION 3

APPEARANCE AND ODOUR:

DENSITY (SPECIFIC GRAVITY):

BOILING POINT: MELTING POINT:

SOLUBILITY:

EVAPORATION RATE: (EE=1): VAPOUR PRESSURE: (MM HG): VAPOUR DENSITY: (AIR = 1):

Blue liquid emulsion, slight odour

NA NA NA

Forms gel

NA NA NA

FIRE AND EXPLOSION **SECTION 4**

FLASHPOINT:

FLAMMABLE LIMIT: **AUTO IGNITION TEMP:**

EXTINGUISHING MEDIA:

SPECIAL FIRE FIGHTING PROCEDURES:

65°C (TCC)

Undetermined Undetermined

Water spray, foam, dry chemical & CO₂

Self-contained respirators required for firefighting

personnel

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Water may cause slipperiness. Sensitivity to static

discharge

REACTIVITY DATA SECTION 5

STABILITY (THERMAL, LIGHT, ETC.):

INCOMPATIBILITY (CONDITIONS TO AVOID):

HAZARDOUS POLYMERIZATION:

HAZARDOUS DECOMPOSITION PRODUCTS:

Strong oxidizing agents, strong reducing agents

Will not occur

NOx. COx

EXTREME SUPER-G BLUE

MATERIAL SAFETY DATA SHEET

SECTION 6 HEALTH HAZARDS

ROUTE OF ENTRY:

(XX) SKIN

(XX) EYE CONTACT

() INHALATION

(XX) INGESTION

SKIN CONTACT:

Irritant. Can cause redness, inflammation and

irritation on prolonged contact

EYE CONTACT:

Severe irritant. Can cause redness, tissue

destruction and irritation

INHALATION:

Unlikely

INGESTION:

May cause nausea, diarrhea and abdominal

cramos

SECTION 7

PREVENTATIVE MEASURES

SKIN PROTECTION:

Chemically resistant gloves

EYE PROTECTION:

Safety glasses

VENTILATION:

General mechanical

RESPIRATORY PROTECTION:

NIOSH approved organic vapour cartridge

respirator if exposure is excessive

LEAK & SPILL PROCEDURE:

Small spills: soak up with absorbent material

Large spills: dike to contain spill to prevent water

pollution. Recover diked material

WASTE DISPOSAL:

Incinerate/dispose of in accordance with local

regulations

STORAGE REQUIREMENTS:

Store in a cool, well-ventilated area

EXTREME SUPER-G BLUE

MATERIAL SAFETY DATA SHEET

FIRST AID MEASURES **SECTION 8** Wash exposed area with soap & water. If irritation SKIN: or abnormalities persist seek medical attention. Remove contaminated clothing and launder prior to re-use Immediately flush eyes with water for 15 mins and EYE: seek medical attention Remove to fresh air. If irritation continues, seek INHALATION: medical attention If conscious & alert, give 1-2 glasses water. Never INGESTION: give anything by mouth to an unconscious person. Seek medical attention; do not leave unconscious person unattended. Do not induce vomiting

SECTION 9 PREPARATION DATE

DATE ISSUED:

AUGUST 20, 1996

BY:

PRODUCT SAFETY COMMITTEE

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DATE REVISED:

AUGUST 20, 2004

Product Information



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Extreme Linseed Lube

Description

Extreme Linseed Lube is 100% Linseed Soap in the form of a thick paste.

Principal Use

Provides lubrication to core tube and drill string. Prevents cuttings and clays from becoming sticky. Allows core to enter tube faster and more freely. When dissolved in water supply tank, reduces torque and vibration.

Mixing

Most common application is to fill core lifter case with a quantity of Extreme Linseed Lube. Alternate method is to swab entire inner tube with Extreme Linseed Lube after the inner tube has been cleaned. Extreme Linseed Lube can be mixed directly in the mixing tank or allowed to dissolve in the water barrel.

Packaging

Extreme Linseed Lube is packaged in a high impact plastic pail with a snap-on lid. 50 lbs. per pail. 24 pails per pallet.

MATERIAL SAFETY DATA SHEET



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EXTREME LINSEED LUBE

EMERGENCY PHONE NO. (604) 535-6699

PAGE 1 OF 4

WHMIS HAZARD INDEX:

DEGREE OF HAZARD: HAZARD RATING:

LEAST HEALTH 0 1 1 SLIGHT 1 FIRE 2 MODERATE REACTIVITY 0 3 HIGH OTHER: B (GLASSES & GLOVES)

4 EXTREME

SECTION 1 PRODUCT IDENTIFICATION

PRODUCT NAME: EXTREME LINSEED LUBE

CHEMICAL IDENTIFICATION: Linseed Soap

MATERIAL USE: Lubricating Compound WHMIS CLASSIFICATION: N/A

WHMIS CLASSIFICATION: N/A WORK PLACE HAZARD: N/A

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: Not Dangerous Goods PACKAGE GROUP: N/A

CAS NUMBER: N/A
MSDS CODE: N/A

SECTION 2 HAZARDOUS INGREDIENTS

INGREDIENT: Linseed Soap PERCENTAGE: 100%

CAS NUMBER: Mixture

LD (50): LC (50):

EXTREME LINSEED LUBE

MATERIAL SAFETY DATA SHEET

SECTION 3 PHYSICAL DATA

APPEARANCE AND ODOUR: Brown Colour, Semi-Solid Grease, Slight

Hydrocarbon Odour.

DENSITY (SPECIFIC GRAVITY): 1.0

BOILING POINT: 100°C MELTING POINT: Not Avai

MELTING POINT:
SOLUBILITY:
Not Available
Soluble

EVAPORATION RATE: (EE=1):

VAPOUR PRESSURE: (MM HG):

Not Available

Not Available

VAPOUR DENSITY: (AIR = 1): Not Available

SECTION 4 FIRE AND EXPLOSION

FLASHPOINT: 222°C

FLAMMABLE LIMIT: Not Available

AUTO IGNITION TEMP: 343°C

EXTINGUISHING MEDIA: Dry Chemical, Foam, Water Fog, CO₂

SPECIAL FIRE FIGHTING PROCEDURES: No special requirements. Caution, Spilled Material

No Data

is slippery.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None currently known.

SECTION 5 REACTIVITY DATA

INCOMPATIBILITY (CONDITIONS TO AVOID): Not Available

HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: No Data

STABILITY (THERMAL, LIGHT, ETC.):

EXTREME LINSEED LUBE

MATERIAL SAFETY DATA SHEET

SECTION 6 HEALTH HAZARDS

ROUTE OF ENTRY:

EYE CONTACT:

INHALATION:

(X) SKIN (X) EYE

(X) EYE CONTACT

(X) INHALATION

(X) INGESTION

SKIN CONTACT: Prolonged and repeated contact may cause drying

of skin resulting in irritation and dermatitis.

May cause eye irritation.

Oil mist or vapours from hot grease may cause

irritation of upper respiratory tract.

INGESTION: Harmful if swallowed.

SECTION 7 PREVENTATIVE MEASURES

SKIN PROTECTION: Impervious gloves and protective clothing as

required.

EYE PROTECTION:

VENTILATION:

No special requirements under normal conditions.

No special requirements under normal conditions.

RESPIRATORY PROTECTION: None required under normal use. Otherwise use

self-contained respirator if conditions of oil mist

exis

LEAK & SPILL PROCEDURE: Contain and gather up with use of absorbent

material.

WASTE DISPOSAL: Dispose of in compliance with local and

government regulations.

STORAGE REQUIREMENTS: Store in a cool, dry area. Keep containers closed

when not in use.

EXTREME LINSEED LUBE

MATERIAL SAFETY DATA SHEET

SECTION 8 FIRST AID MEASURES

SKIN: Wipe excess from skin. Wash with mild soap and

water. Remove contaminated clothing.

EYE: Flush with water for at least 15 minutes.

INHALATION: Not ordinarily required under normal conditions.

Remove victim from further exposure.

INGESTION: Do not induce vomiting. Obtain medical attention

immediately.

SECTION 9 PREPARATION DATE

DATE ISSUED: AUGUST 20, 1996

BY: PRODUCT SAFETY COMMITTEE

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DATE REVISED:

AUGUST 20, 2004

Product Information



15640 Mountainview Dr., Surrey, BC, Canada V3S 0C6 • Toll Free 1-866-535-6699
Tel: 604-535-6699 Fax: 604-535-5493 e-mail: extreme.ron@telus.net

Extreme Rod Grease

Special Hi-Tack Formula Diamond Drill Rod Grease

Description

Extremely tacky, hydro-treated neutral base oil and additives as a thick composition.

Principal Use

For lubricating diamond drill rods. Prevents and reduces vibration in dry holes or when drilling with water. Long fibered texture acts with tackifier to form a tenacious bond with drill rods. Special formula resists water wash-off. Easily applied to wet drill rods. Extreme Rod Grease is supreme rod grease.

Application

Apply to drill rods in a quantity sufficient for the hole conditions. Most conveniently applied with gloved hands by smearing onto drill rods.

Packaging

Extreme Rod Grease comes packaged in a 20 liter, high impact plastic pail with a snap-on lid. 24 pails per pallet.

MATERIAL SAFETY DATA SHEET



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EXTREME ROD GREASE

EMERGENCY PHONE NO. (604) 535-6699

PAGE 1 OF 4

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:

0 1

REACTIVITY 0

OTHER:

HEALTH

FIRE

A (GLASSES & GLOVES)

HAZARD RATING:

0 LEAST **SLIGHT** 1

2 **MODERATE**

3 HIGH

EXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:

CHEMICAL IDENTIFICATION:

MATERIAL USE:

WHMIS CLASSIFICATION: WORK PLACE HAZARD:

EXTREME ROD GREASE

Petroleum Hydrocarbon

Thick composition, industrial lubricant

Not controlled

Not applicable

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: PACKAGE GROUP:

CAS NUMBER:

MSDS CODE:

Not dangerous goods

Not applicable Not applicable

Not applicable

SECTION 2

HAZARDOUS INGREDIENTS

INGREDIENT:

Mixture of hydrotreated neutral base oil and

additives

PERCENTAGE:

CAS NUMBER:

LD (50):

LC (50): TLV-TWA:

100%

Not applicable

Acute oral toxicity (Rat): 5000 Mg/Kg

Not determined 5 Mg/m³ (Oil Mist)

EXTREME ROD GREASE

MATERIAL SAFETY DATA SHEET

SECTION 3 PHYSICAL DATA

APPEARANCE AND ODOUR: Long fibered grease, greenish brown colour, mild

grease like odour.

DENSITY (SPECIFIC GRAVITY): .89

BOILING POINT: 260°C MELTING POINT: Not available

SOLUBILITY: Insoluble in cold water, soluble in non-polar

hydrocarbon solvents.

EVAPORATION RATE: (EE=1):

VAPOUR PRESSURE: (MM HG):

VAPOUR DENSITY: (AIR = 1):

Not available

Not available

SECTION 4 FIRE AND EXPLOSION

FLASHPOINT: 252°C

FLAMMABLE LIMIT: Not available

AUTO IGNITION TEMP: 316°C

EXTINGUISHING MEDIA: Dry chemical, foam, CO₂, water spray, fog

SPECIAL FIRE FIGHTING PROCEDURES: None required

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

SECTION 5 REACTIVITY DATA

STABILITY (THERMAL, LIGHT, ETC.): Stable

INCOMPATIBILITY (CONDITIONS TO AVOID): Avoid excessive heat, highly reactive with

oxidizing agents.

HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon and nitrogen, irritating fumes and

smoke as products of incomplete combustion.

EXTREME ROD GREASE

MATERIAL SAFETY DATA SHEET

SECTION 6

HEALTH HAZARDS

ROUTE OF ENTRY:

(X) SKIN

(X) EYE CONTACT

(X) INHALATION

(X) INGESTION

SKIN CONTACT: EYE CONTACT:

INHALATION:

INGESTION:

Non-irritating; for prolonged exposure wear gloves.

May irritate the eyes

Low vapour pressure, not expected to present inhalation exposure under normal conditions. Low toxicity on ingestion; has laxative effect and

rapidly eliminated.

SECTION 7

PREVENTATIVE MEASURES

SKIN PROTECTION:

EYE PROTECTION:

VENTILATION:

RESPIRATORY PROTECTION:

LEAK & SPILL PROCEDURE:

WASTE DISPOSAL:

STORAGE REQUIREMENTS:

None normally required. Personal preference suggest gloves, boots and long sleeved clothing.

Wear safety glasses/goggles.

No special ventilation required for normal

conditions.

None normally required. If mist generated by

heating or spraying wear an organic vapour

respirator with mist filter.

Contain spill. Use appropriate tools to place

spilled material in a container for reclaiming or

disposal.

Dispose of in compliance with local and

government regulations.

Store in cool, dry area away from oxidizing agents.

Keep containers tightly closed when not in use.

EXTREME ROD GREASE

MATERIAL SAFETY DATA SHEET

SECTION 8 FIRST AID MEASURES

SKIN: Wash gently and thoroughly with mild soap and

water. Remove and launder contaminated

clothes.

EYE: Immediately flush eyes with running water for at

least 15 minutes. Keep eyelids open. Do not use

an eye ointment. Seek medical attention if

irritation persists.

INHALATION: Not expected under normal conditions. Remove

victim to safe area, perform mouth to mouth resuscitation if victim is not breathing. Seek

medical attention.

INGESTION: Do not induce vomiting. Has laxative effect;

rapidly eliminated. Medical assessment advised.

SECTION 9 PREPARATION DATE

DATE ISSUED: AUGUST 20, 1996

BY: PRODUCT SAFETY COMMITTEE

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Product Information



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Extreme Stop

Lost Circulation Material

Description

Extreme Stop is a specially developed polymer which will absorb up to 500 times its own weight of water. Comes in the form of white free flowing granules.

Principal Use

Extreme Stop granules expand when in contact with water. The resulting product resembles large, clear, jelly cubes which are ideal for sealing cracks, fractures and voids. Extreme Stop is a very effective lost circulation material due to its' ability to reform and reshape, fitting into all sizes and shapes of the loss zone. High swelling capability means economy due to less product required to stop loss. A little goes a long way. Can be used with all types of drilling fluids and other lost circulation material. Does not bind rods in the hole like other fibrous products. Can be poured down the outside of drill rods on dry holes to reduce vibration.

Application

Place 5 liters of granules in 10 liters of water and allow to expand by soaking up the water. The expanded granules resemble tapioca sized jelly. Place 1 or 2 liters of this partially expanded jelly directly down the drill rods when the core tube is out. Flush down hole. Replace core tube and drill. Repeat as necessary to stop loss.

Packaging

Extreme Stop comes packaged in a 5 gallon, high impact plastic pail with a snap-on lid. 24 pails per pallet.

MATERIAL SAFETY DATA SHEET



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EXTREME STOP

EMERGENCY PHONE NO. (604) 535-6699

PAGE 1 OF 4

WHMIS HAZARD INDEX:

DEGREE OF I	łazard:	HAZ	AKU KATING:
HEALTH	0	0	LEAST
FIRE	0	1	SLIGHT
REACTIVITY	0	2	MODERATE
OTHER:	Ö	3	HIGH
	-	4	EXTREME

SECTION 1

PRODUCT IDENTIFICATION

PRODUCT NAME:	
CHEMICAL IDENTIFICATION:	
MATERIAL USE:	
WHMIS CLASSIFICATION:	
A A AND AND A COURT A AND A STATE OF A STATE	

Acrylamide Copolymer Lost Circulation Material Non Hazardous

WORK PLACE HAZARD:

Not Applicable

EXTREME STOP

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:	
PACKAGE GROUP:	
CAS NUMBER:	
MSDS CODE:	

Not Dangerous Goods

N/A N/A N/A

SECTION 2

HAZARDOUS INGREDIENTS

INGREDIENT: PERCENTAGE: CAS NUMBER: None Considered Hazardous

N/A N/A

LD (50): LC (50):

EXTREME STOP

MATERIAL SAFETY DATA SHEET

SECTION 3 PHYSICAL DATA

APPEARANCE AND ODOUR: White Freeflowing Granules, very mild odour.
DENSITY (SPECIFIC GRAVITY): 1.05
BOILING POINT: N/A
MELTING POINT: N/A
SOLUBILITY: >60%
EVAPORATION RATE: (EE=1): N/A

VAPOUR PRESSURE: (MM HG): N/A
VAPOUR DENSITY: (AIR = 1): N/A

SECTION 4 FIRE AND EXPLOSION

FLASHPOINT: No Data

FLAMMABLE LIMIT: Not Determined

AUTO IGNITION TEMP: No Data

EXTINGUISHING MEDIA: Dry chemical, foam, water fog, CO₂

SPECIAL FIRE FIGHTING PROCEDURES: None UNUSUAL FIRE AND EXPLOSION HAZARDS: None

SECTION 5 REACTIVITY DATA

STABILITY (THERMAL, LIGHT, ETC.): Stable

INCOMPATIBILITY (CONDITIONS TO AVOID): Oxidizing Agents HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of Carbon as products of combustion.

EXTREME STOP

MATERIAL SAFETY DATA SLIEFT

SECTION 6	HEALTH HAZARDS	
ROUTE OF ENTRY: () SKIN () EYE CONTACT	SOLAMO	() INGESTION
SKIN CONTACT: EYE CONTACT: INHALATION: INGESTION:	X X X X X X X X X X X X X X X X X X X	
SECTION 7	PREVENTATIVE MEASURES	SURES

PREVENTATIVE MEASURES	No special requirements.	Goggles, may be nuisance dust.
SECTION 7	SKIN PROTECTION:	EYE PROTECTION:

ff nuisance dust use dust mask. No special requirements. RESPIRATORY PROTECTION: LEAK & SPILL PROCEDURE: EYE PROTECTION: VENTILATION:

WASTE DISPOSAL:

STORAGE REQUIREMENTS:

Collect in container. Dispose with solid waste. Non hazardous.
Dispose of in compliance with local and

government regulations.
Store in a cool, dry area, away from oxidizing agents. Keep containers closed when not in use.

EXTREME STOP

MATERIAL SAFETY DATA SHEET

SECTION 8	FIRST AID MEASURES
SKIN:	N/A
EYE:	N/A
INHALATION:	N/A
INGESTION:	N/A

SECTION 9 PREPARATION DATE

DATE ISSUED: AUGUST 20, 1996

BY: PRODUCT SAFETY COMMITTEE

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